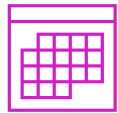


Engineering Biology SPARK Awards

Engineering Biology SPARK Awards

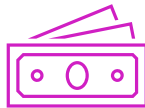
Funded UK academic institutions or RTOs to deliver engineering biology projects that help UK SMEs tackle challenges or progress towards developing new products, processes, or services.



Projects started:
1 Sep 2025



Projects finished:
28 Feb 2026



Projects:
15 projects

30 partners

Project size:
£15,000



Showcase 1

SPARK Awards

Project Name	Speakers
Harnessing Cellulose-Producing Microbes to Boost Drought Resilience in Crops	Anna Alessi Ross Mulhall
High-Yield Expression of Gluten-Detoxifying Enzymes in <i>Pichia pastoris</i> for Commercial Gluten-Free Food Production	Dariusz Abramczyk Andreas Andreou
Techno-Economic Analysis of Fermentation-derived Ingredient to improve Plant-Based Meat Alternatives	Oliver Konzock
Unlocking value from waste: identifying brewers' spent grain-specific hydrolytic enzymes and their potential for scalable manufacturing	Esther Karunakaran
Immune stealthed CAR T-cells from iPSCs for allogeneic transplantation: Engineering Next-Generation Cancer Immunotherapy	Saqlain Suleman Adam Sidaway
Engineering tailored biotherapeutics to target vaginal pathogens.	Conor Feehily
AI-Driven Process Analytical Technology for Real-Time Monitoring of iPSC Aggregate Growth in Bioreactors	Michele Darrow Stuart Naylor

Harnessing Cellulose-Producing Microbes to Boost Drought Resilience in Crops

Biorenewables Development Centre & CroBio

Anna Alessi, Ross Mulhall



CroBio

The Soil
Regeneration
Company

Innovation in Drought Resilience, Rooted in Biology

Innovate UK Engineering Biology SPARK Award
Harnessing Cellulose-Producing Microbes to Boost Drought Resilience in Crops

18th March 2026

Dr Anna Alessi (BDC)
Dr Ross Mulhall (CroBio)

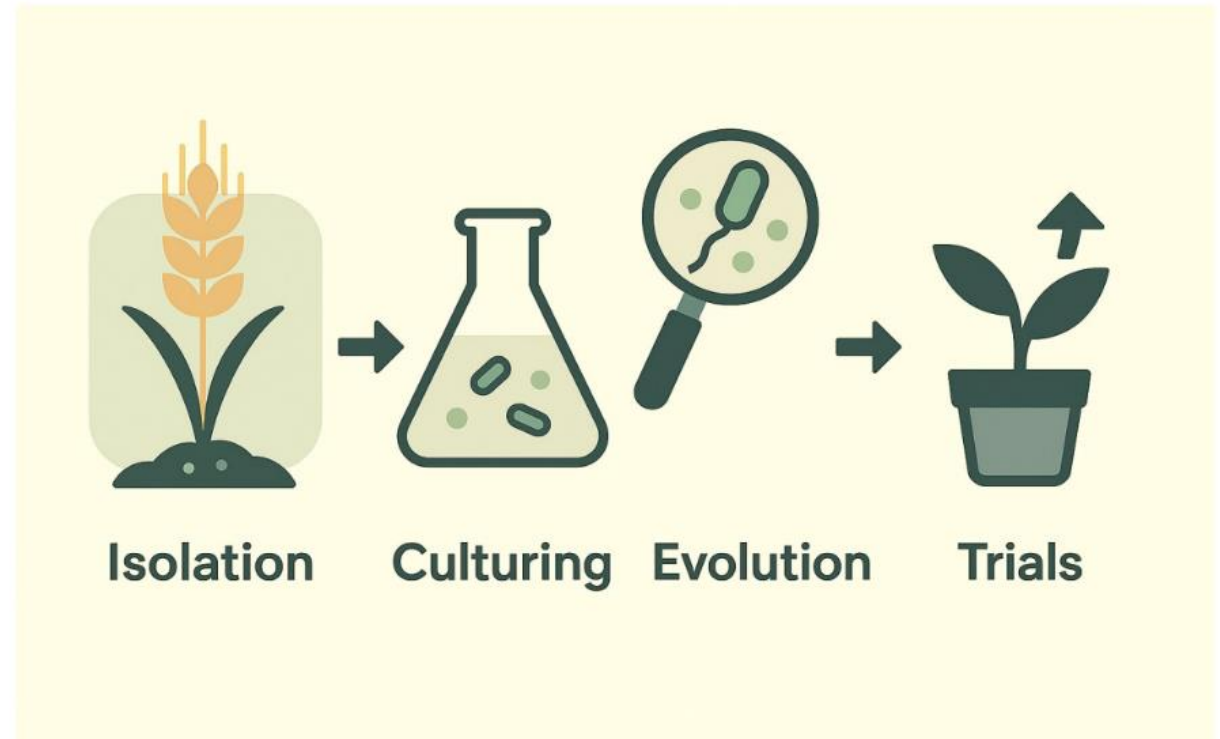


Challenge

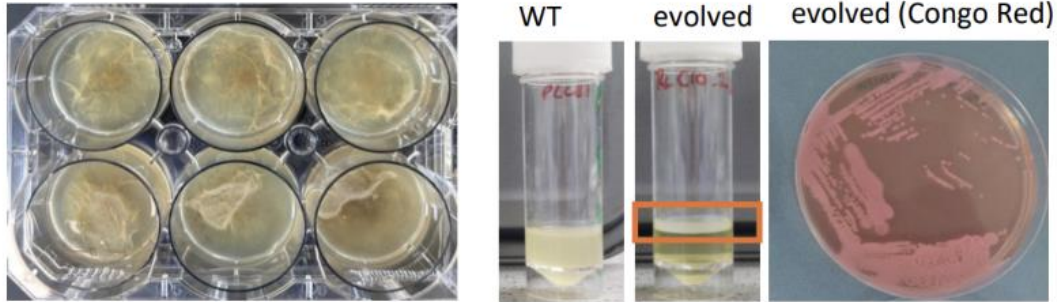
- **Climate change** has accelerated the frequency of severe **drought**, threatened global food security and increased reliance on chemical fertilizers
- CroBio partnered with the open-access RTO Biorenewables Development Centre to **develop an improved, living microbial soil amendment** that helps crops withstand drought conditions

Approach & Innovation

- **Phase 1: Strain Selection and strain development**
- **Phase 2: Scaled Production & Controlled Trials**



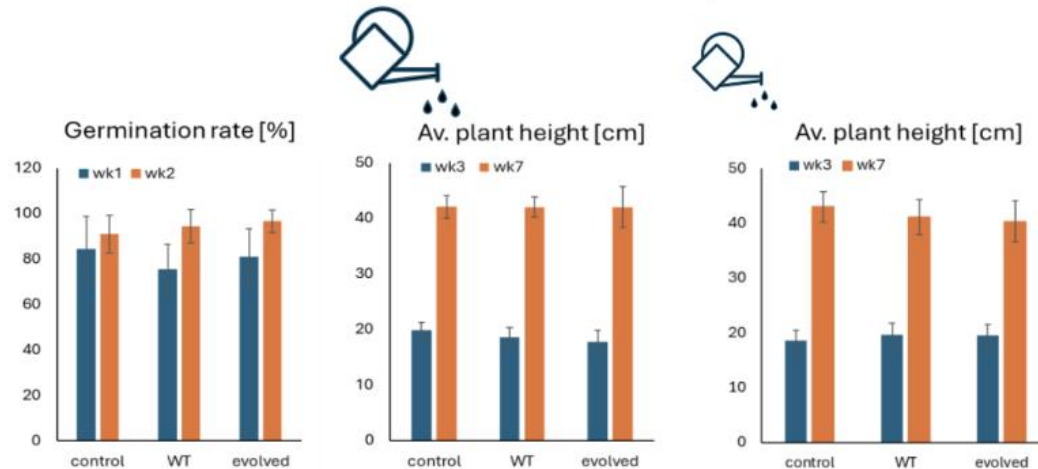
Achievements & Next steps



Next steps

- further strain development, field trials & large-scale fermentation (part of the IUK FIP project)
- multi-crop expansion
- long-term soil health monitoring

Phase 1: Strain Selection & Development



Phase 2: Scaled Production & Controlled Trials

Thank you



www.biorenewables.org

t: +44 (0)1904 328040

e: biorenewables@york.ac.uk

Biorenewables Development Centre, 1 Hassacarr Close,
Chessingham Park, Dunnington, York, YO19 5SN, UK



www.crobio.com

e: hello@crobio.com

CroBio, 19f19 Mereside No. 21, Alderley Park, Macclesfield,
Cheshire, England, SK10 4TG, UK

**High-Yield Expression of Gluten-Detoxifying
Enzymes in *Pichia pastoris* for Commercial
Gluten-Free Food Production**

University of Edinburgh & Prozymi Biolabs

Dariusz Abramczyk, Andreas Andreou

High-Yield Expression of Gluten-Detoxifying Enzymes in *Pichia pastoris*



Enzymes in *Pichia pastoris*

WP1

Strain Construction

Modular promoter-enzyme library in *Pichia pastoris* using methanol-free constitutive promoters

WP2

Chaperone Co-expression

PDI and KAR2/BiP chaperone system under bidirectional promoter for enhanced protein secretion

WP3

Expression Optimisation

Systematic screening and fermentation scale-up targeting commercial yields

By the Numbers



Gluten-detoxifying enzymes (E43, B77, B70, GluZymN1)



Methanol-free constitutive promoters tested



Promoter-enzyme constructs assembled and verified



Host strain backgrounds (wild-type + PDI-engineered)

Key Results



Expression Platform

Built a modular library of 20 promoter-enzyme constructs across 4 proteases and 5 promoters. All constructs sequence-verified; standardised fermentation protocol for secretion recombinant proteins was developed and shared between partners.

Reusable modular toolkit



Lead Enzyme: B77

B77 showed the clearest secreted protein signal on SDS-PAGE at 28 kDa under both glucose and glycerol conditions. Selected for downstream purification optimisation.

E43 protein sequence was optimized to reduce potential toxicity or misfolding.

B77 advancing to scale-up



Chaperone System

Novel low-copy plasmid carrying KAR2 and PDI under a bidirectional promoter. Overcame *E. coli* toxicity from high-copy leakage. Sequence-verified and ready for *Pichia* integration. Expected to improve recombinant protein folding, stability and reduce ER stress.

Stable construct validation



What Comes Next

Prozymi Biolabs | University of Edinburgh, Barlow Lab

Near-Term Priorities

- Integrate KAR2/PDI chaperone cassette into *Pichia* production strains and benchmark against non-chaperone controls
- Optimise B77 purification to resolve protein loss during downstream processing
- Validate redesigned E43 variant (cryptic signal removed) via Western blot and activity assays

Strategic Goals

- Screen alternative promoters and fermentation conditions for weaker-expressing enzymes (B70, GluZymN1)
- Scale fermentation towards commercial target yields (>5 g/L) using the modular strain toolkit
- Pursue follow-on funding for application testing in gluten-free food manufacturing

Both partners are committed to moving this technology toward a commercially viable gluten-detoxifying enzyme system for the food industry.

Thank you!

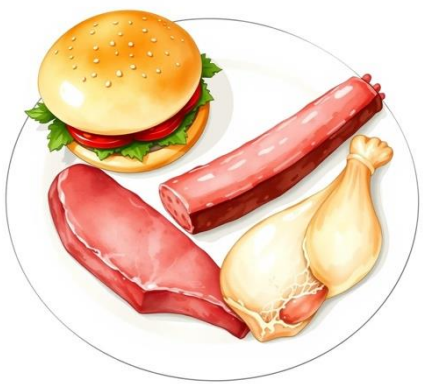
Techno-Economic Analysis of Fermentation-derived Ingredient to improve Plant-Based Meat Alternatives

Imperial College of Science, Technology and
Medicine & Burford White trading
as Shocken Foods

Oliver Konzock

The Challenge

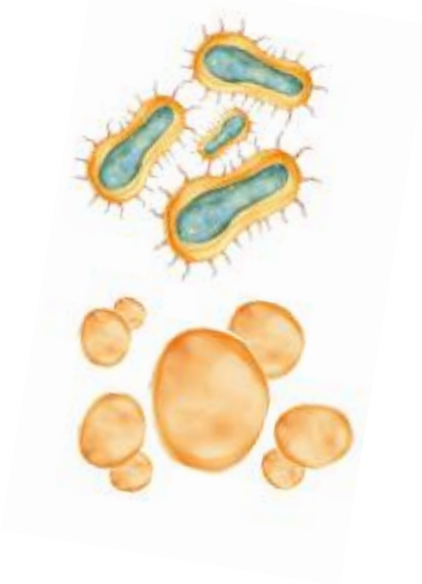
Our food system has a **huge environmental footprint**



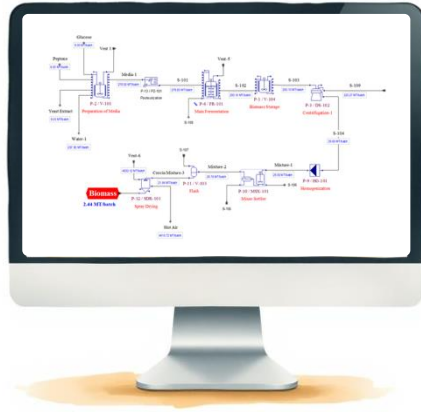
Plant-based alternatives have **limitations**



Microbial biomass can **improve products**



Our plan



WP1: TEA Model creation



WP2: Data Collection



WP3: Model Simulation and Results

Result and what's next



£6.12 per kg

Main cost drivers



Feedstock (glucose)



energy



Testing of our biomass in real products to test mechanical properties

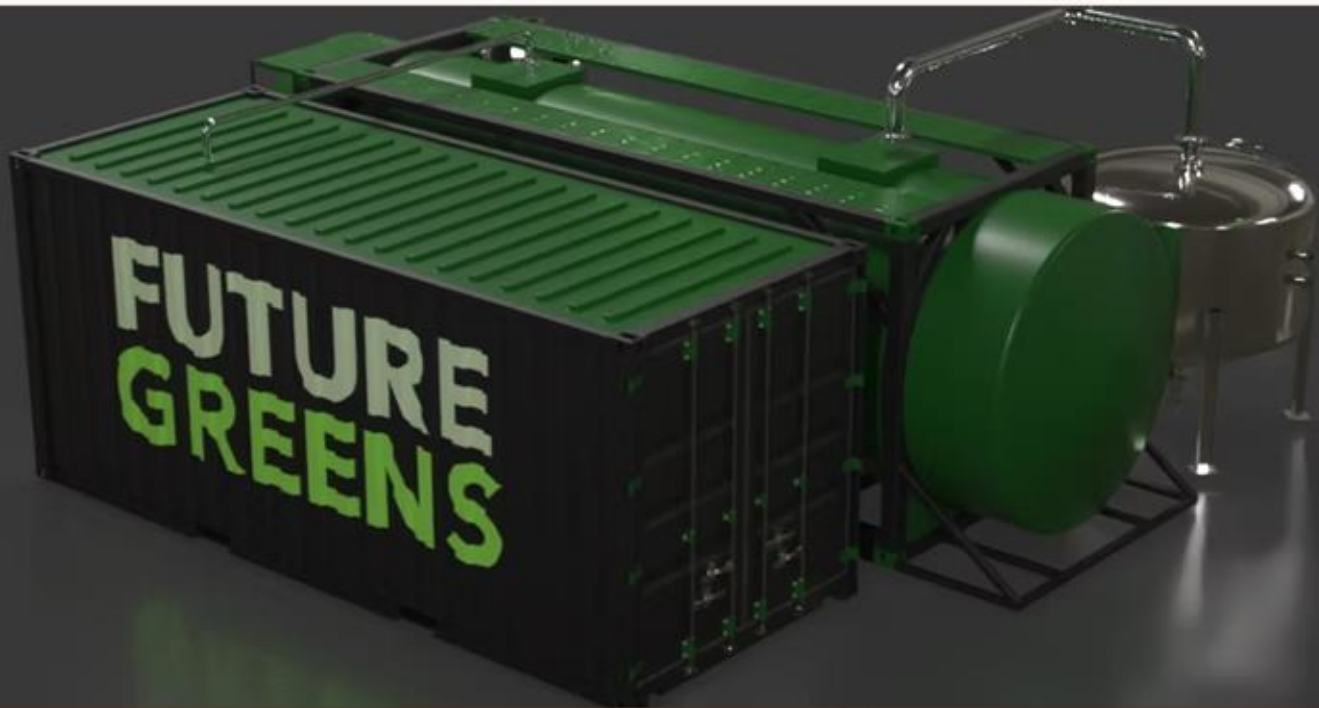
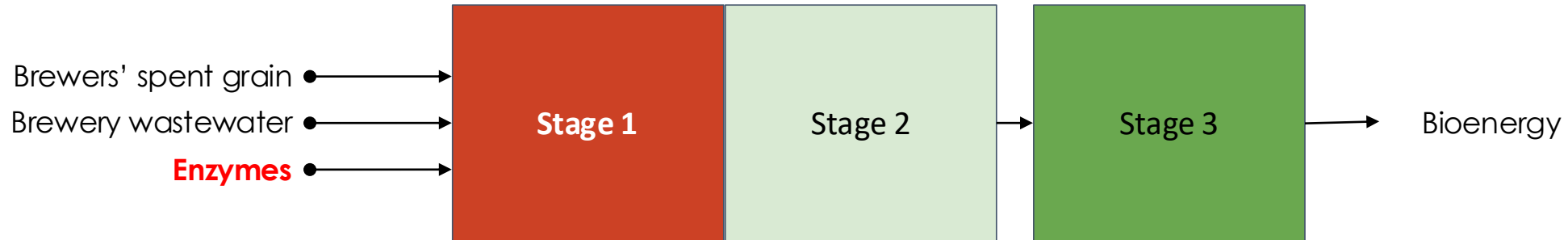
**Energy
and low
carbon fuels**

**Unlocking value from waste: identifying
brewers' spent grain-specific hydrolytic
enzymes and their potential for scalable
manufacturing**

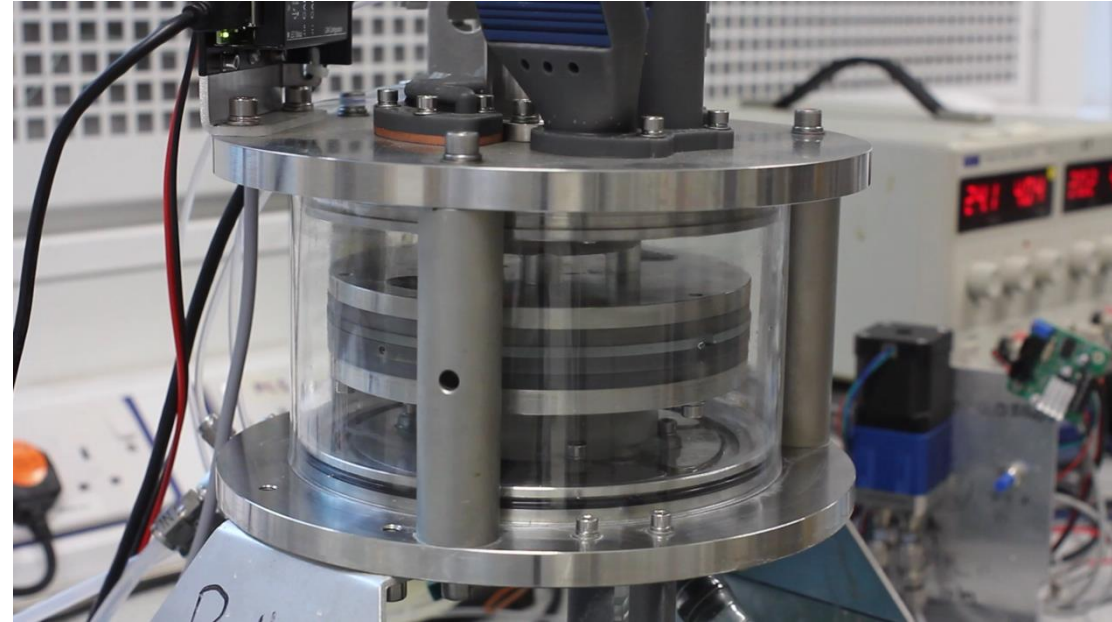
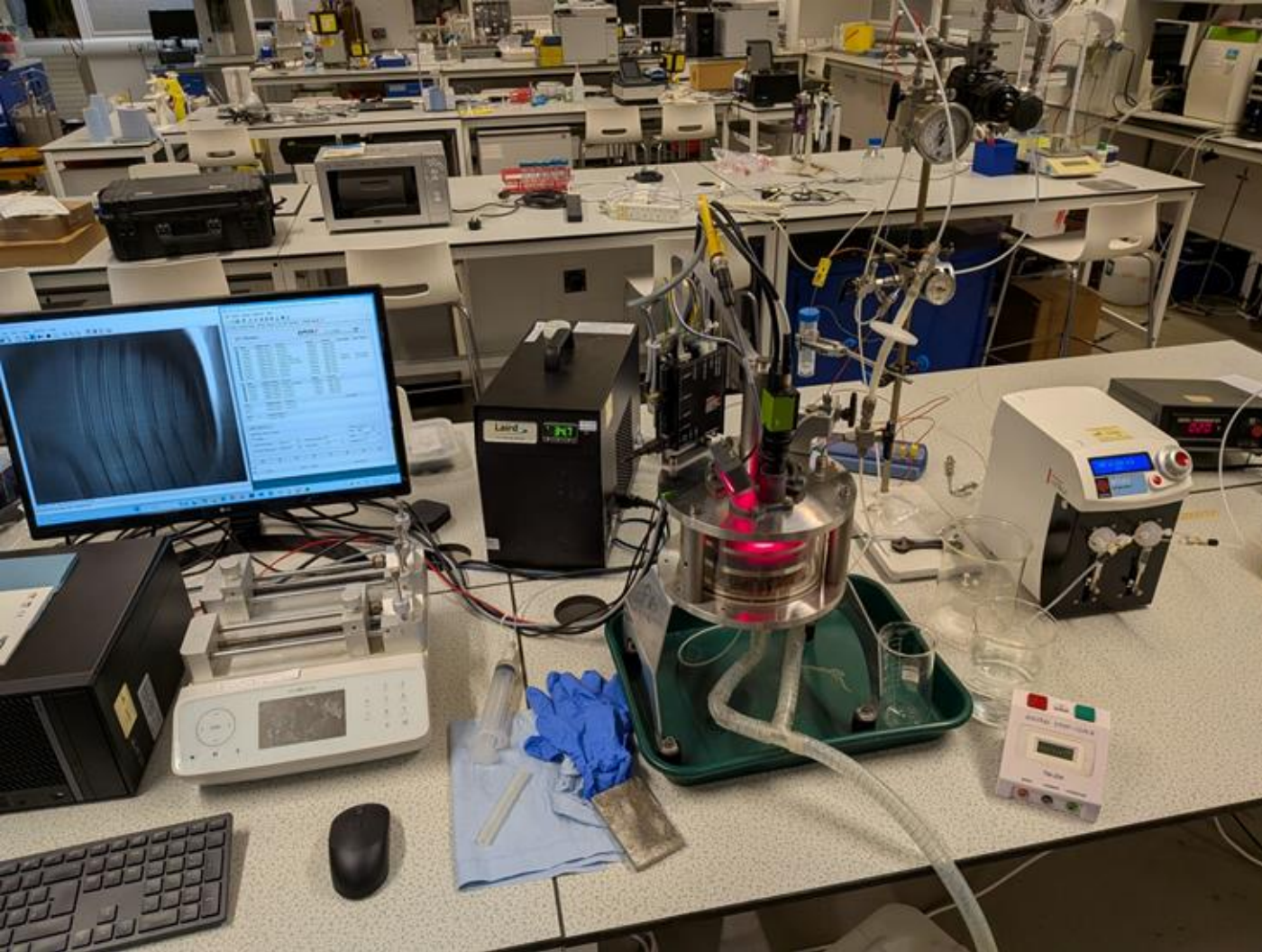
University of Sheffield & Future Greens

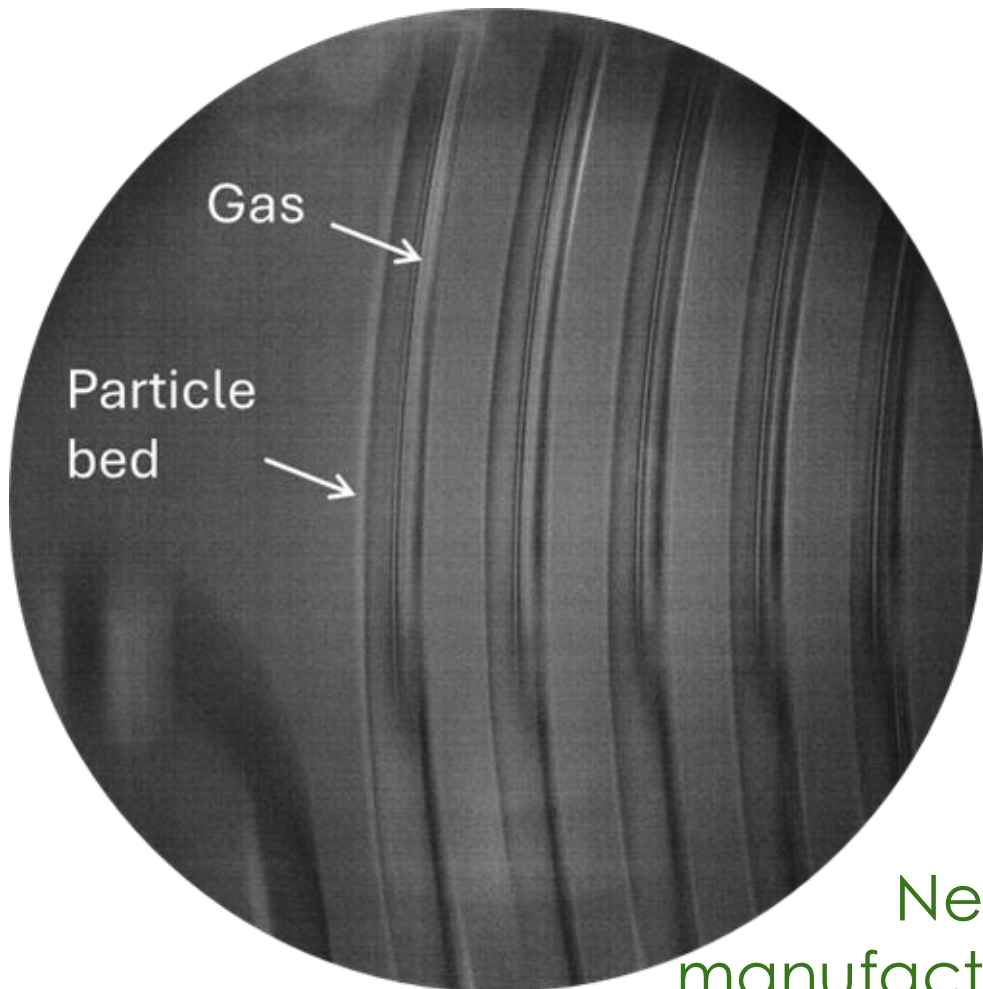
Unlocking value from waste:
identifying brewers' spent grain-specific hydrolytic enzymes
and their potential for scalable manufacturing

Esther Karunakaran
University of Sheffield
David Dixon
Future Greens Ltd.



Future Greens Ltd offer an efficient digester with a **6-8x smaller footprint**, **lower cost of maintenance**, and the **unique capability** to process industrial wastewater and (hydrolysed) solid waste in a single reactor.





- WP1_outcome 1: Standardised methods for crude enzyme preparation and evaluation of enzymatic activity.
- WP1_outcome 2: Comparative evaluation of the ability of seven microorganisms to produce hydrolytic enzymes.
- WP1_outcome 3: **Characterisation of a predicted endoglucanase from *Bacillus cereus*.**
- WP2_outcome 1: Comparative evaluation between hydrolytic enzyme production in rotating spiral bioreactor versus shake flasks in four strains
- WP2_outcome 2: **A 6X increase in titre and a 53X increase in volumetric productivity of proteases from the rotating spiral bioreactor.**

Next steps: EngBio approach towards scalable manufacturing of hydrolytic enzymes using the rotating spiral bioreactor for BSG degradation for bioenergy generation

Immune stealthed CAR T-cells from iPSCs for allogeneic transplantation: Engineering next-generation cancer immunotherapy

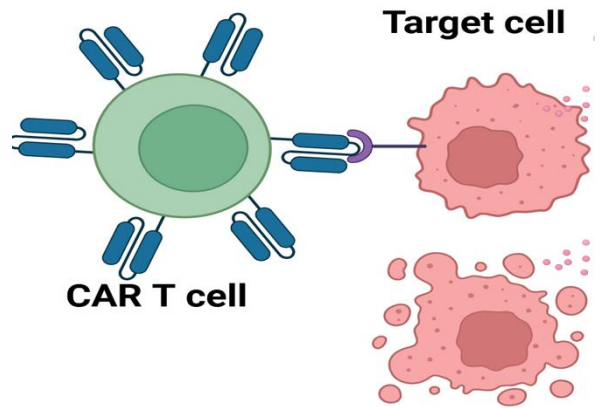
Anglia Ruskin University & Cambridge RNA Technologies

Saqlain Suleman, Adam Sidaway

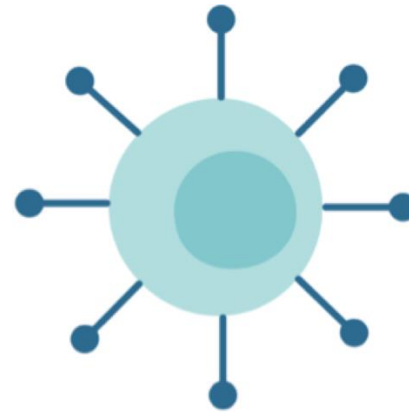
Immune stealthed CAR T-cells from iPSCs for allogeneic transplantation: Engineering Next-Generation Cancer Immunotherapy

Dr Saqlain Suleman (ARU) & Dr Adam Sidaway (Cambridge RNA Technologies)

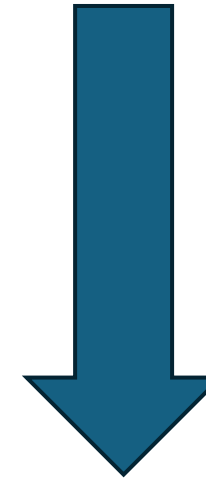
The Challenge



Treatment Response
CAR- T cell selective identification and killing of cancer cells



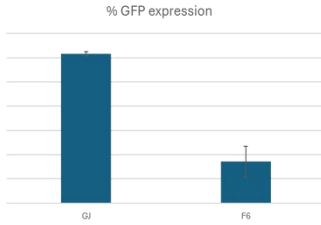
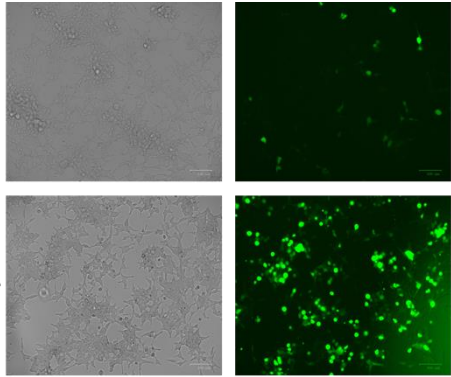
HLA presentation results in graft v host disease and rejection



Efficacy decreases

- Conventional solutions use gene editing for total knockout of HLA
- Patients at risk from totally immune silenced cells
- CRT has developed protein level interference mechanism which is reversible with localised inflammation (e.g. viral infection)

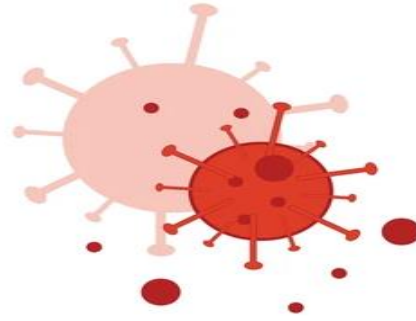
1



Construct cloning and testing in vitro HEK293T cells

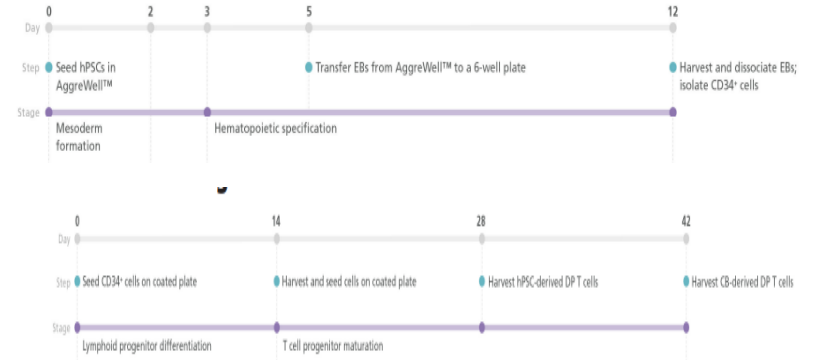
The Approach

2



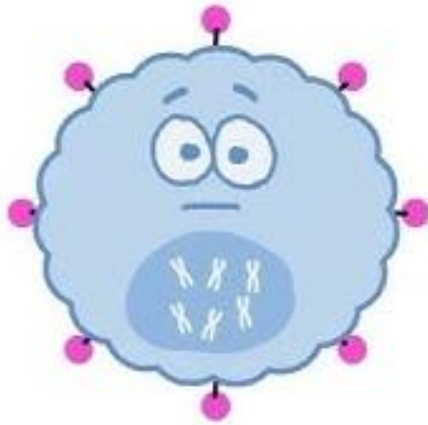
CAR- lentiviral vector production

3



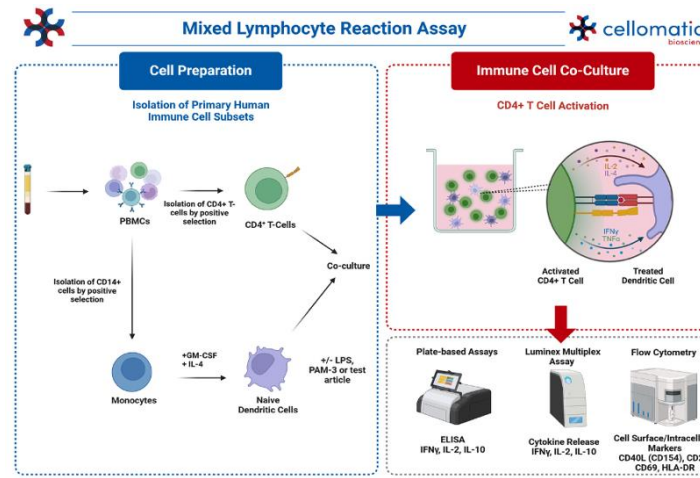
iPSc- T- cell differentiation

4



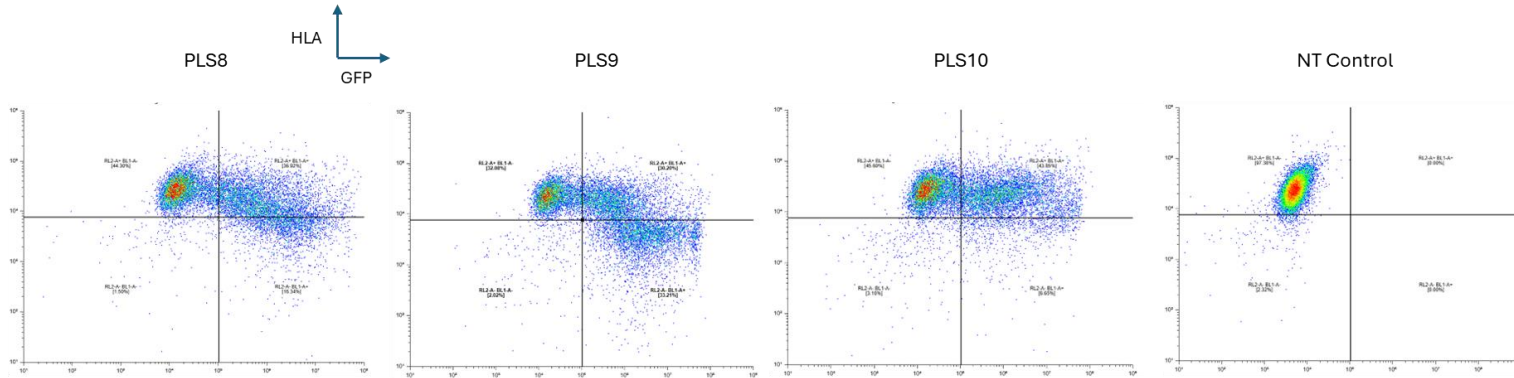
CAR- T cell generation

5

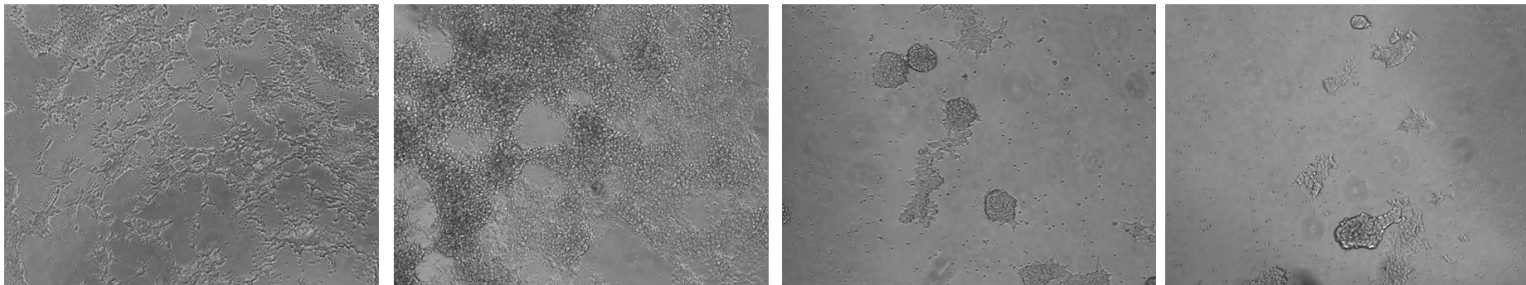


Mixed lymphocyte killing assays

Key achievements and next steps



- HLA downregulation using all CRT constructs
- Plasmid 9 most successful at interfering with HLA – most protection against allo killing



Mixed lymphocyte assay using HEK293T cells transfected with HLA immune modulation constructs.

Next steps

- Expansion of in vitro molecular characterisation
- In vivo assessment
- Industry and academic partners have applied for a UKRI Biomedical catalyst award

Engineering tailored biotherapeutics to target vaginal pathogens

University of Glasgow & CC Bio

Conor Feehily



University
of Glasgow

A WORLD
TOP 100
UNIVERSITY

Engineering tailored biotherapeutics to target vaginal pathogens.

Dr Conor Feehily

WORLD
CHANGING
GLASGOW

CCBIO.

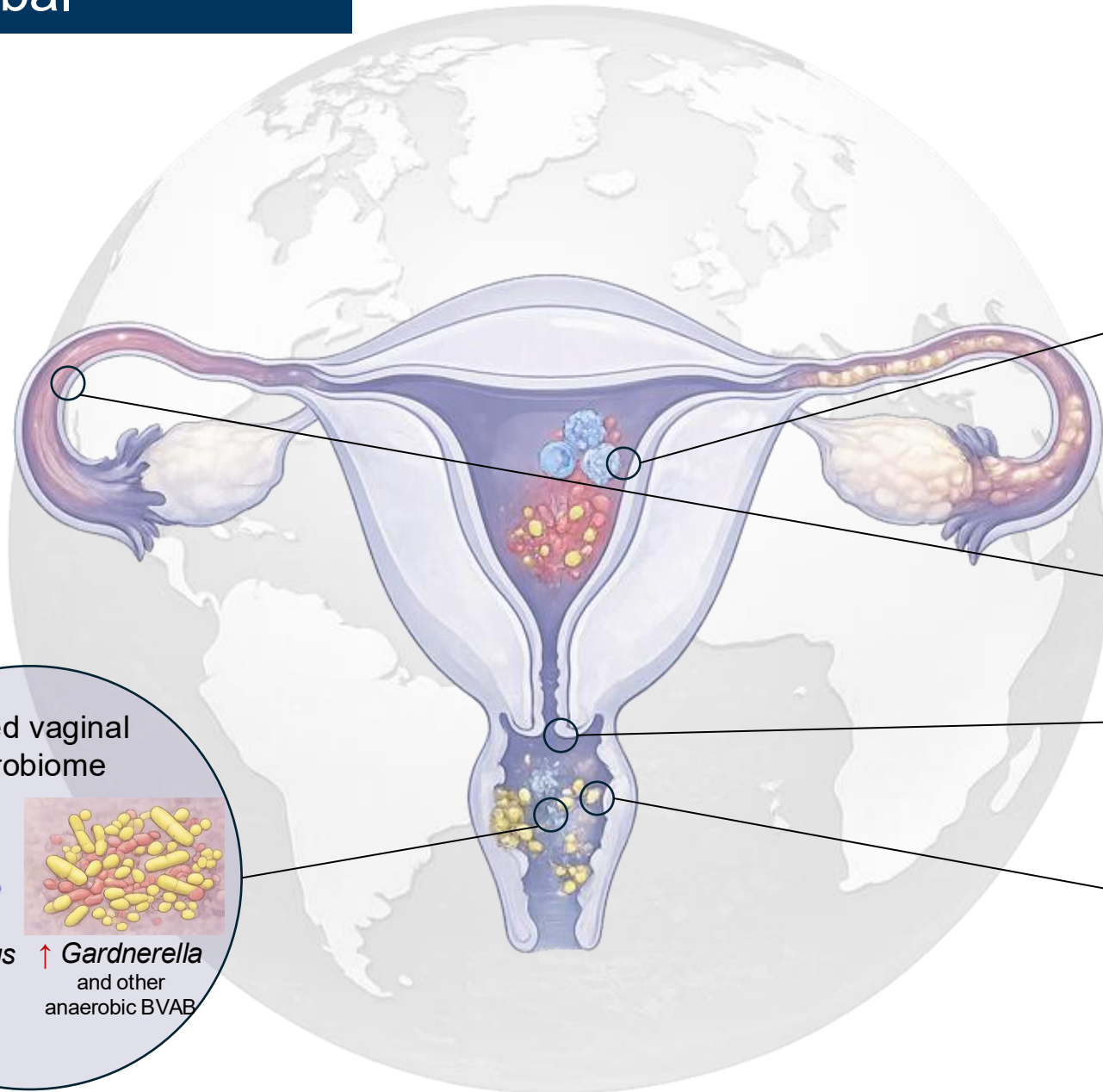
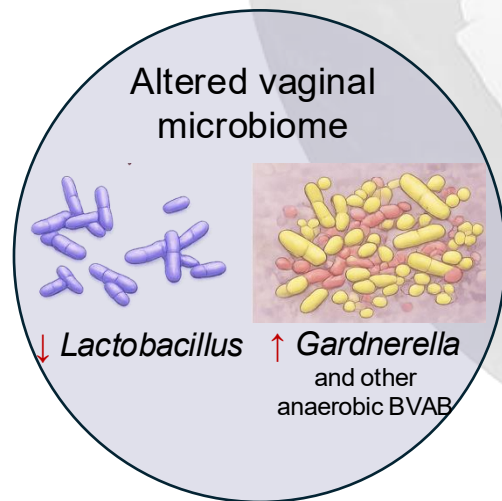
GCU
Glasgow Caledonian
University

UK
RI
Innovate
UK

THE SUNDAY TIMES
GOOD
UNIVERSITY
GUIDE
2024
SCOTTISH
UNIVERSITY
OF THE YEAR

Bacterial vaginosis | A Global

- 20-30% prevalence globally.
- Limited treatment options.
- Recurrence or re-infection at rates above 50% within 6-12 months of treatment.
- Need for new therapies



↑ Preterm birth risk

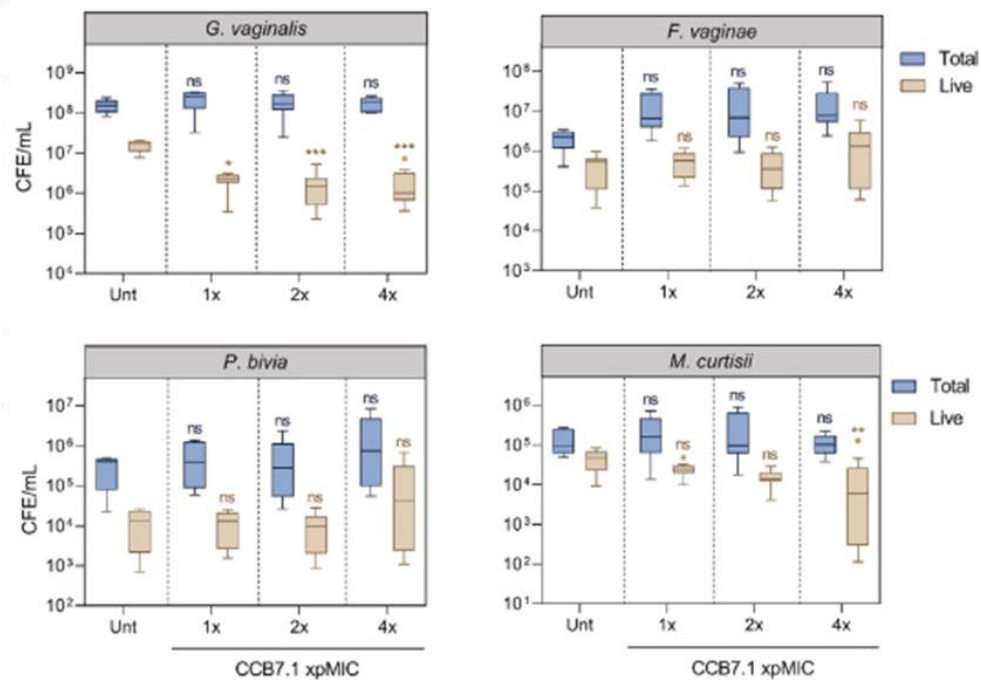
↑ Risk of infertility

↑ Risk of cervical cancer

↑ Risk of STIs/HIV

Anti-*Gardnerella* lysin

CC Bio Ltd identified and developed a lysin that kills BV associated bacteria and biofilms.

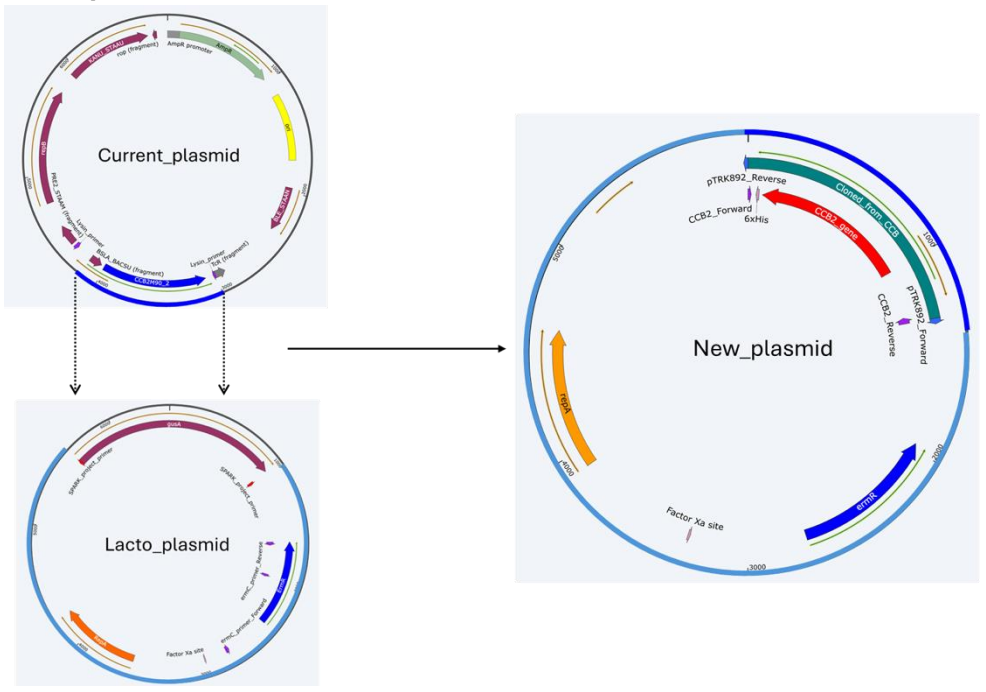


WP Objectives

- WP1: Achieve expression of lysin in *Lactobacillus* strains through plasmid engineering and transformation.
- WP2: Evaluate functional activity of engineered strains against *Gardnerella* isolates.
- WP3: Test activity of engineered strains in a vaginal epithelial model to assess potential for *in situ* function.

Progress and future

- Lysin variants received from GCU.
- Confirmed inhibitory activity of lysin against *G. vaginalis*.
- Sub cloned lysin into a suitable *Lactobacillus* expression vector.




- Ongoing attempts to transform into vaginal *Lactobacillus* species.

What's next

Lab work continues

- Exploring potential funding opportunities
 - Requires funding of personnel



PhD studentship
Engineering beneficial bacteria to restore vaginal health



Dr Matthew Cummings
Dr David Corcoran

Dr Ryan Kean

AI-Driven Process Analytical Technology for Real-Time Monitoring of iPSC Aggregate Growth in Bioreactors

Rosalind Franklin Institute & Sterling Bio
Machines

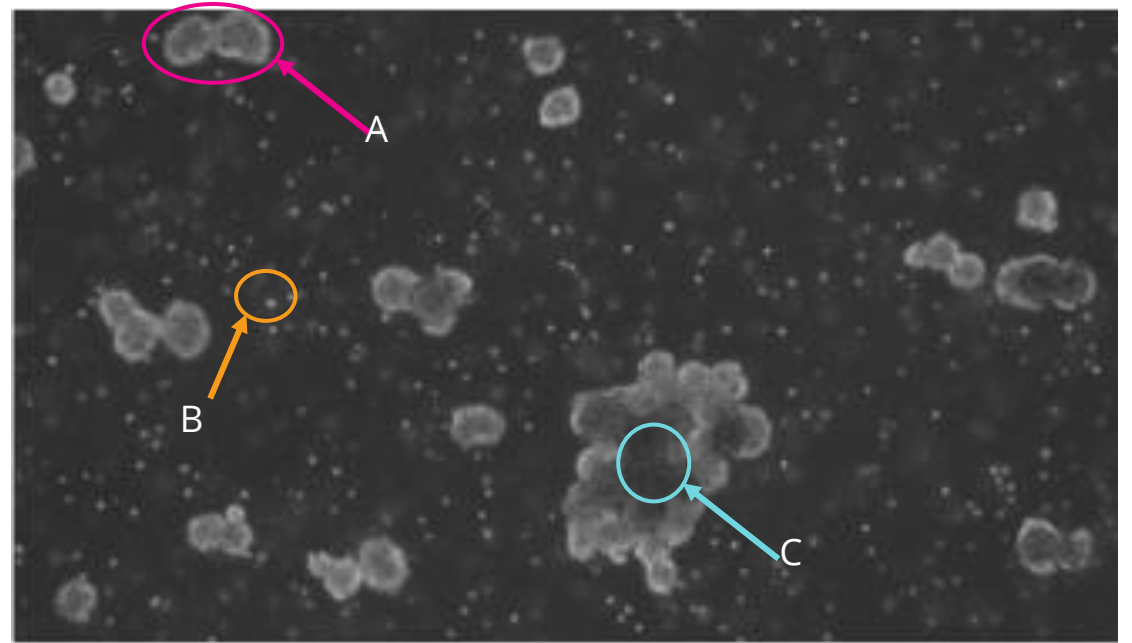
Michele Darrow, Stuart Naylor

The Challenge Addressed

The Problem

- **Manual Quality Monitoring:** Operator visually inspect microscopy image
- **Visual Complexity of iPSC Images:** Image contains mixed objects (i.e. single cells, embryo bodies, necrotic debris)
- **Run-to-run variability**
- **Data and annotation scarcity**
- **Goal: Early stage detection** of aggregates forming

What the pipeline must detect



- A = Mature Aggregates (Embryo Body)
- B = Single cell
- C = Necrotic core

Model Approach | Rosalind Franklin Institute

01

Annotation Pipeline

- U-Net model > initial masks
- Size filtering
- CellPose-SAM
- **Boundary mask**
- **Point mask (Single Cells Only):** placing a point at center of object using centroids

02

Model Development

Embryo Bodies model:
2-head U-Net + ConvNeXtV2-base (Segmentation + Boundary mask)

Single Cell model:
Novel 3-head U-Net + ConvNeXtV2-base (Segmentation + boundary + points mask)

03

Metric Outputs

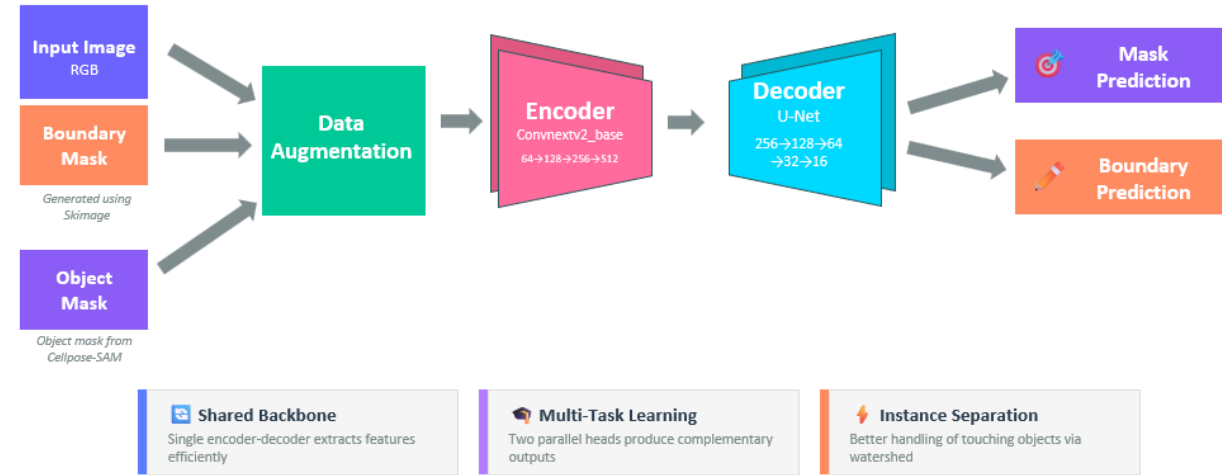
- Cell count
- Morphological attributes
- Intensity attributes
- **Touching cells: KD-Tree queries pixel boundaries**

04

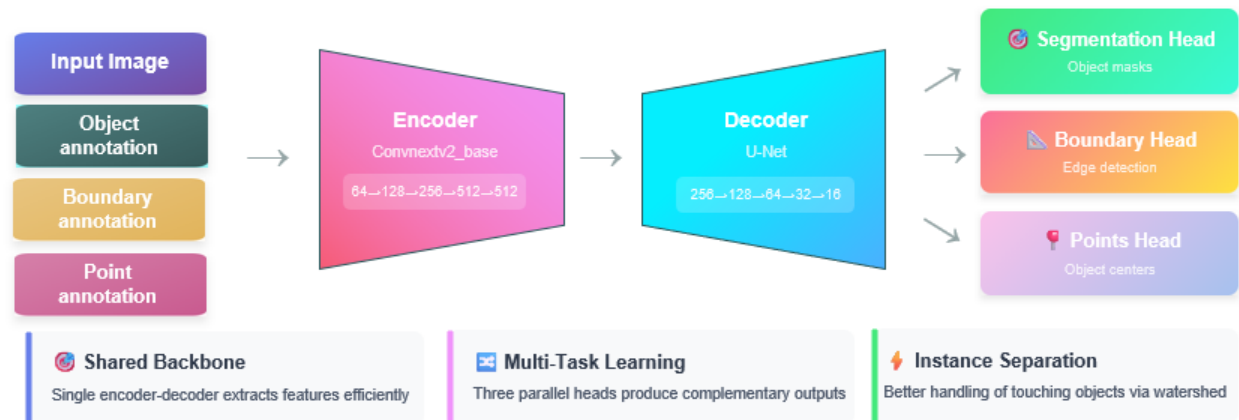
Deployment

- Docker containerised apps
- Streamlit interactive GUI
- Flask REST API (batch / single)

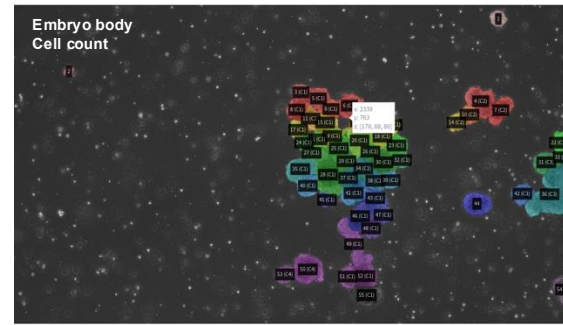
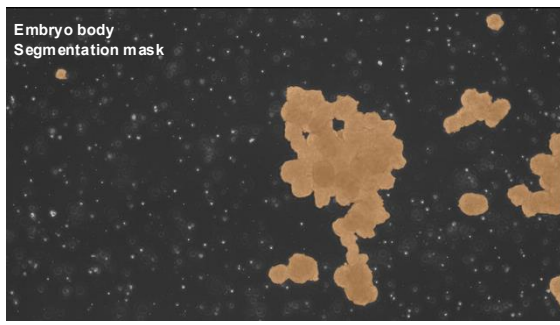
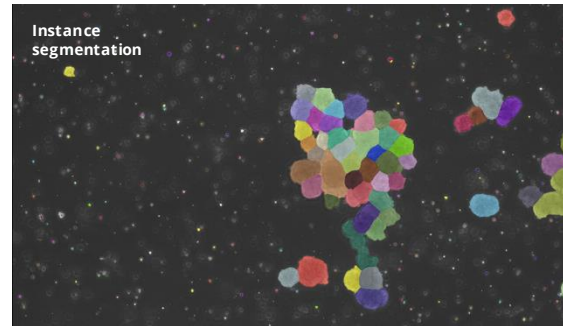
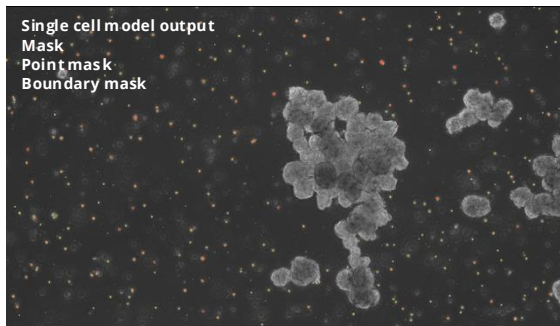
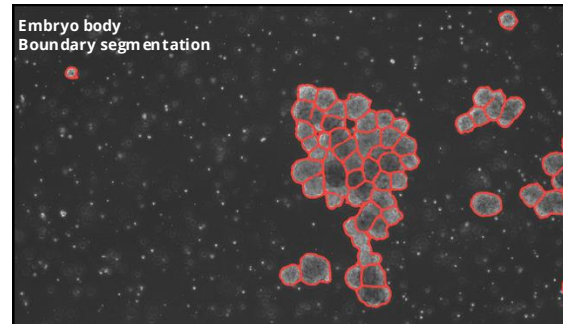
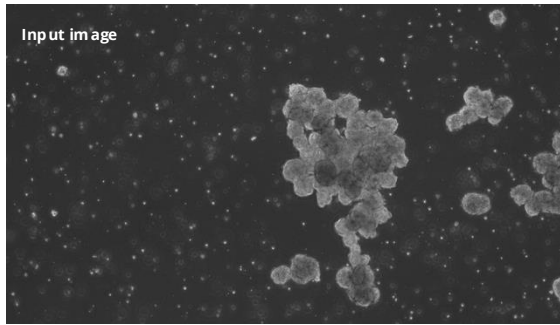
2-Head U-Net Architecture



3-Head U-Net Architecture

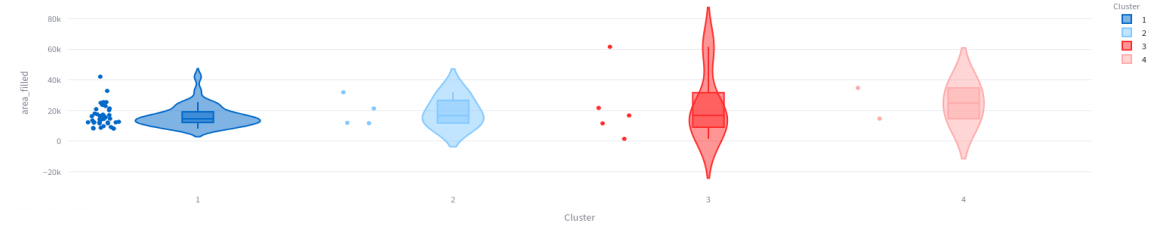


Key Achievements & Outputs

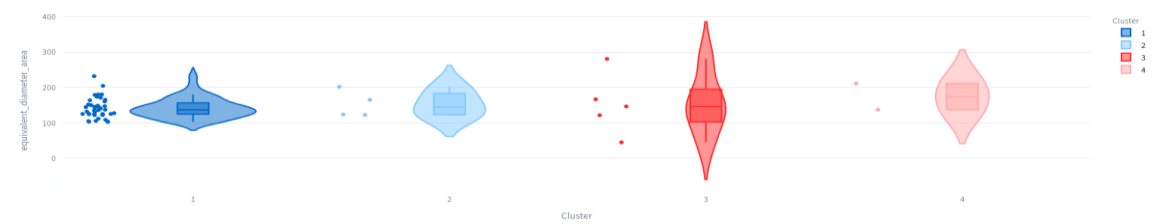


Total Single Cells	Total Touching Single Cells	Total Embryo Bodies	Touching EB Clusters	Total Touching EBs
294	7	55	4	51

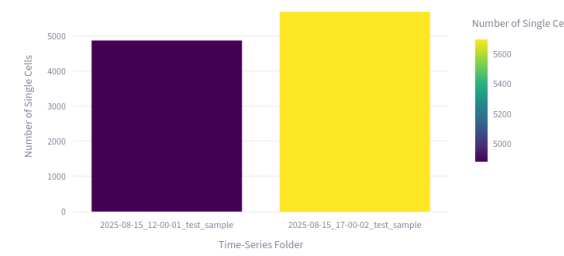
Violin Plot: area_filled by Cluster



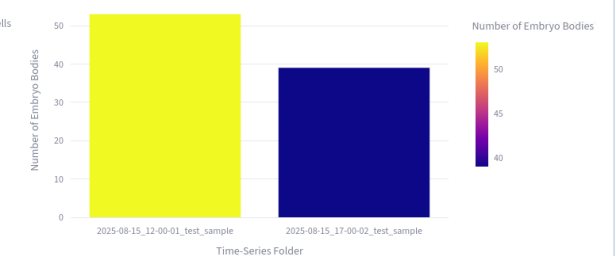
Violin Plot: Diameter by Cluster



Number of Single Cells per Time-Series



Number of Embryo Bodies per Time-Series



Room	Project Name	Speakers
1	Harnessing Cellulose-Producing Microbes to Boost Drought Resilience in Crops	Anna Alessi Ross Mulhall
2	High-Yield Expression of Gluten-Detoxifying Enzymes in <i>Pichia pastoris</i> for Commercial Gluten-Free Food Production	Dariusz Abramczyk Andreas Andreou
3	Techno-Economic Analysis of Fermentation-derived Ingredient to improve Plant-Based Meat Alternatives	Oliver Konzock
4	Unlocking value from waste: identifying brewers' spent grain-specific hydrolytic enzymes and their potential for scalable manufacturing	Esther Karunakaran
5	Immune stealthed CAR T-cells from iPSCs for allogeneic transplantation: Engineering Next-Generation Cancer Immunotherapy	Saqlain Suleman Adam Sidaway
6	Engineering tailored biotherapeutics to target vaginal pathogens.	Conor Feehily
7	AI-Driven Process Analytical Technology for Real-Time Monitoring of iPSC Aggregate Growth in Bioreactors	Michele Darrow Stuart Naylor

Showcase 2

SPARK Awards

Project Name	Speakers
High-throughput optimization of carbon mineralization by engineered cyanobacteria: towards carbon negative mineral materials?	Julie Cosmidis
Unlocking High-Performance Microalgae for Sustainable Lutein Manufacturing	Dale McClure Evelyn Peters
Accelerating biopolymer innovation: a pilot dataset and model for bio-based polymer solubility prediction	Alexi Lapkin Anna Zhenova
Building a modular genetic toolbox for a new circular economy chassis	Peter Vegh Luke Braidwood
Valorisation of Industrial side-streams for Bioproduction of Rare and valuable Natural Terpenoids (Carotenoids): Acronym VIBRANT	Donal McGee
BioReWool: Engineering Biological Pathways for Next-Gen Keratin Fibres from Textile Waste	Nimra Nawaz
Metagenomic Discovery of Marine Microbial Enzymes for Thermoset Resin Composite Recycling	David Green Joe Penhaul-Smith

**Materials
and
chemicals**

**High-throughput optimisation of carbon
mineralization by engineered cyanobacteria:
Towards carbon negative mineral materials**

University of Oxford & CyanoCapture

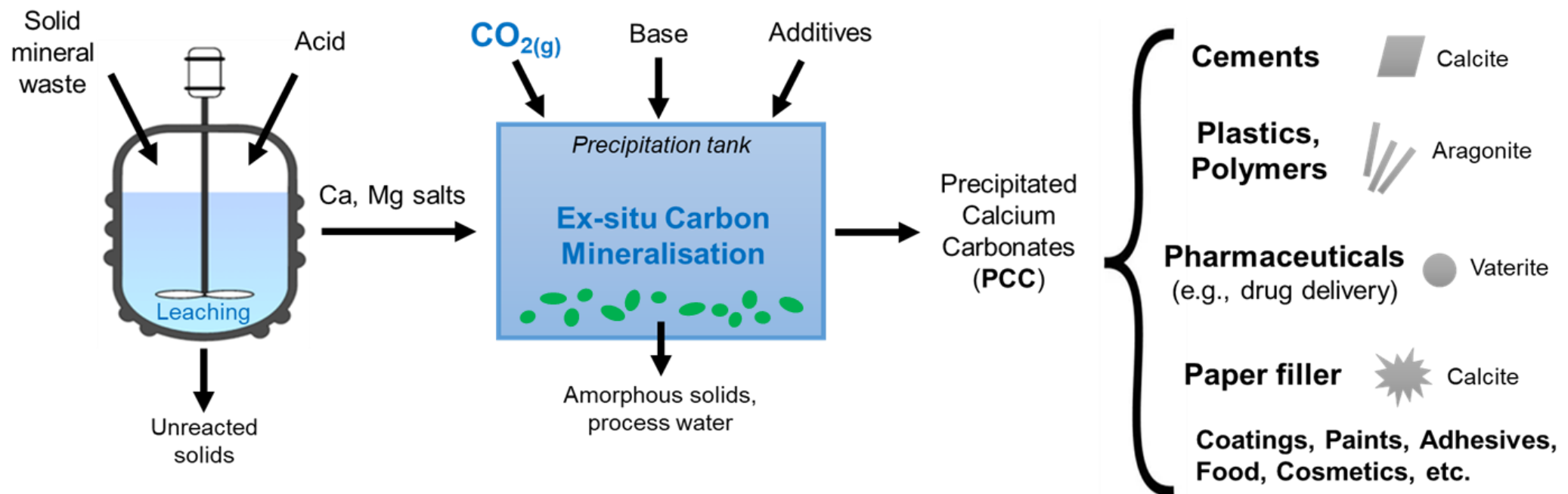
Julie Cosmidis

High-throughput optimization of carbon mineralization by engineered cyanobacteria: towards carbon negative mineral materials?

Julie Cosmidis, Luca Stigliano, Mohammed Rehmanji, University of Oxford, Dept. of Earth Sciences
Uma Sagaram, CSO, CyanoCapture Ltd.



- CyanoCapture has engineered strains of fast-growing cyanobacteria for photosynthetic biomanufacturing
- **Goal:** Assess the potential for bioprecipitation of calcium carbonates for sustainable mineral manufacturing



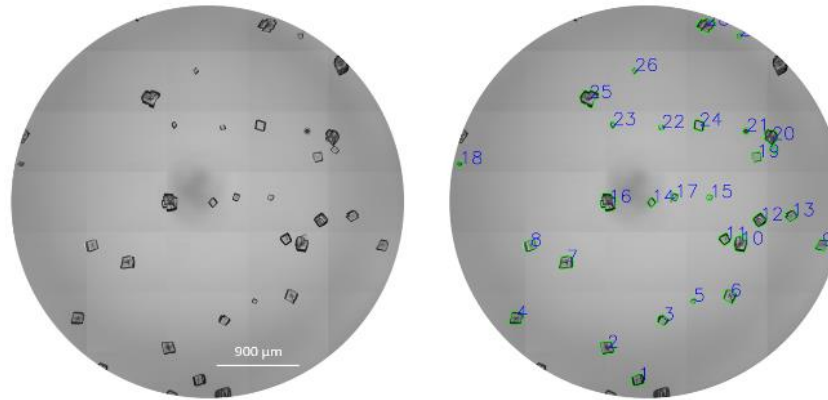
CO₂ fixation and carbonate bioprecipitation has the potential to produce carbon-negative mineral particles for different industrial applications

Approach: High-throughput *in-situ* spectromicroscopy

Biom mineralization experiments
in 96-well plates



For each well:



Automated Microscopy

- Automated particle detection
- Total particle yield
- Morphometric analysis
- Particle classification

Raman spectroscopy

- Particle composition
- Crystal structure

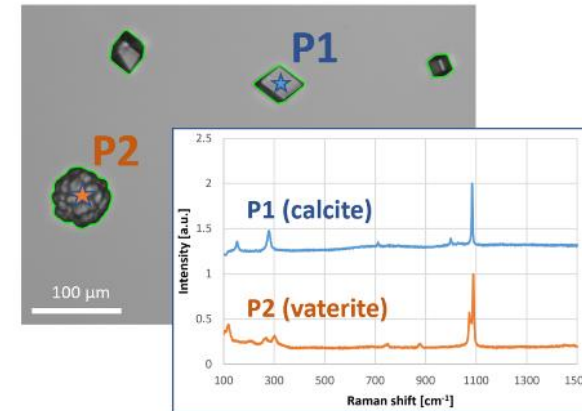
Chemical parameters

- Ca^{2+} and Mg^{2+} concentrations
- Mg/Ca ratio
- $\text{CO}_2(\text{g})$
- pH, temperature, agitation, additives, etc.

Biological parameters

- 4 strains tested

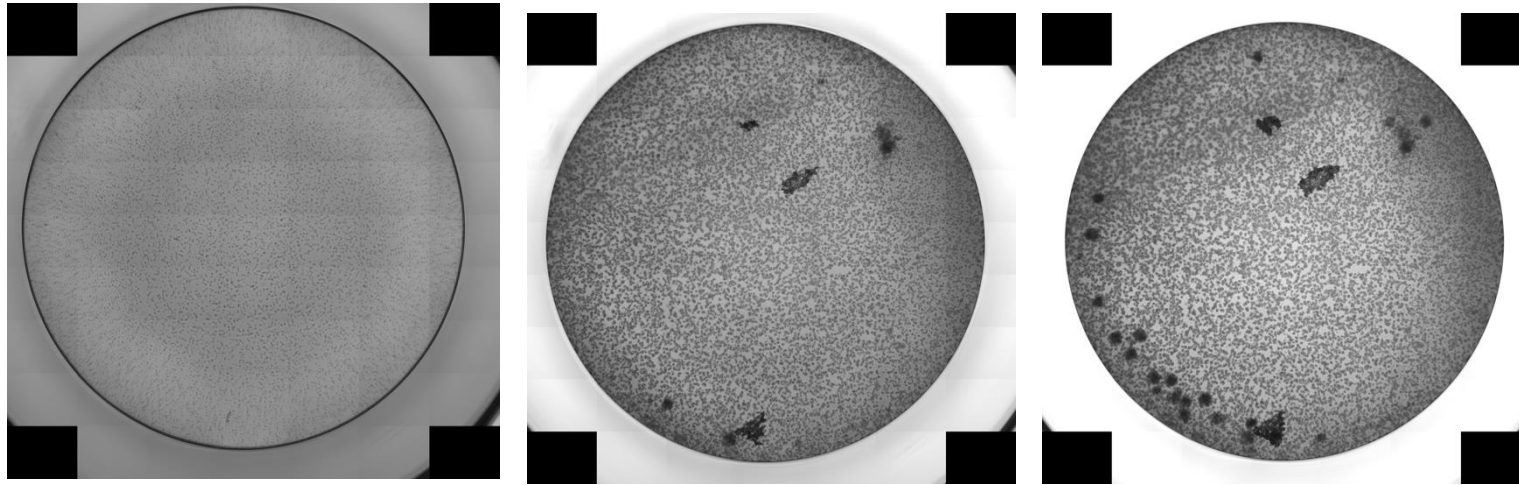
	Particle 1	Particle 8	Particle 14	Particle 20	Particle 25	Particle ...
Area	85496	81190.5	37838	137482.5	149601.5	...
Perimeter	1277.9	1192.9	770.5	2051.3	1725.1	...
Eq Diameter	329.9	321.5	219.5	418.4	436.4	...
Aspect Ratio	1.23	1.18	1.09	1.86	1.08	...
Eccentricity	0.58	0.53	0.41	0.84	0.38	...
Elongation	0.18	0.15	0.09	0.46	0.07	...
Circularity	0.66	0.72	0.80	0.41	0.63	...
Solidity	0.98	0.98	0.99	0.77	0.93	...
Extent	0.75	0.75	0.60	0.58	0.64	...
Rectangularity	0.75	0.75	0.60	0.58	0.64	...
Others



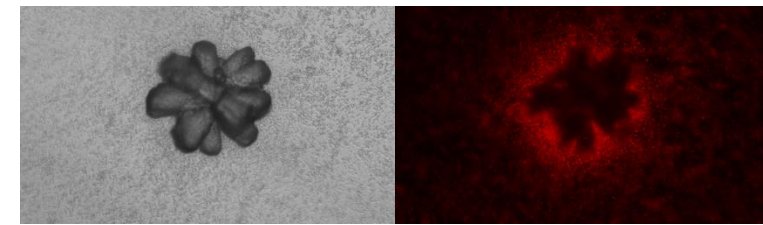
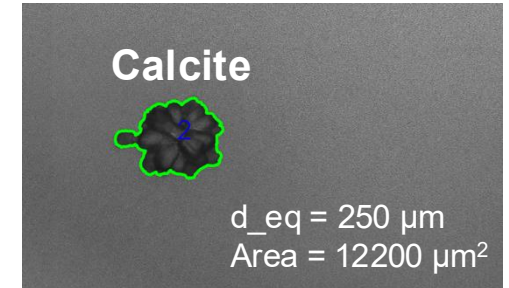
→ Can rapidly build large datasets (100s of independent experiments) testing the effect of several parameters on mineralization intensity and particle properties

Key achievements

M14 (2.45 + 65 mM CaCl₂; 1.89 Na₂CO₃ mM; T = 28 °C; non agitated; initial pH = 7.1)



Time-lapse imaging



Experimental outcomes

- Identification of the most efficient strain for bioprecipitation
- Particle yield increase with Ca²⁺ concentrations, but levels >450 mM are toxic to the cells
- CO₂ enrichment accelerates the onset of mineralization
- Mg acts as a strong inhibitor
- Biomineral characterization: calcite crystals with rough textures and complex morphologies

Next steps

- **Improve C removal efficiency:** currently ~12 μg/well → ~120 μgC/L (2-3 orders of magnitude less than abiotic methods)
- **Biomineralization mechanism**
- CyanoCapture will continue to focus on photosynthetic biomanufacturing of high-value molecules

**Materials
and
chemicals**

Unlocking High-Performance Microalgae for Sustainable Lutein Manufacturing

Brunel University London & FutureAlgae

Dale McClure, Evelyn Peters

Unlocking High-Performance Microalgae for Sustainable Lutein Manufacturing

Evelyn Peters

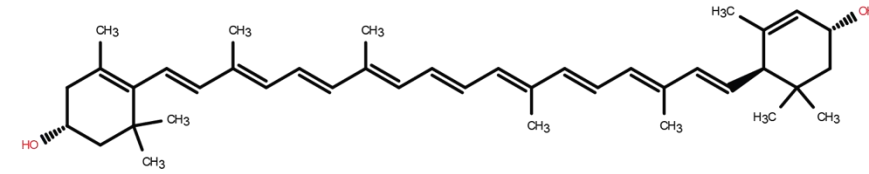
evelyn@futurealgae.com

Dr Dale McClure

dale.mcclure@brunel.ac.uk

The Challenge

- Microalgae have large potential for sustainable production of numerous compounds.
- The major challenge is the high cost of production.
- Access to improved strains can significantly improve the process economics.



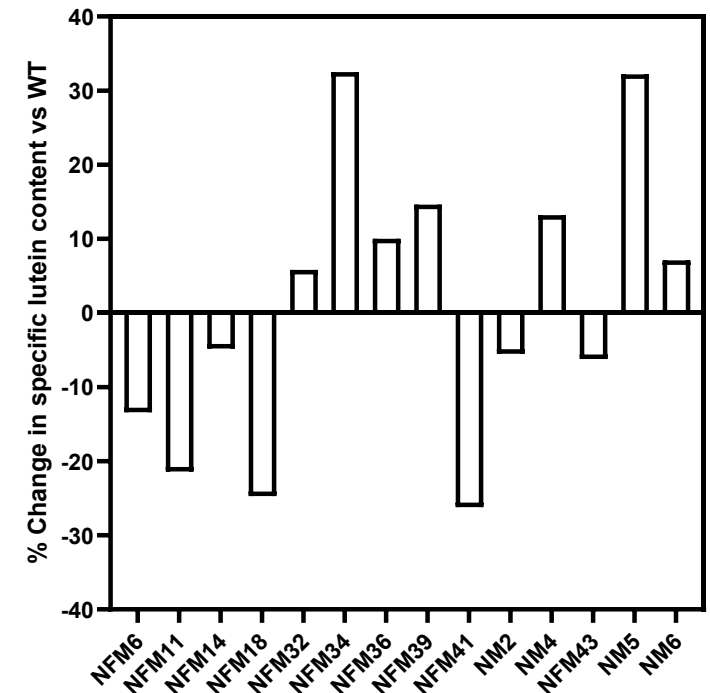
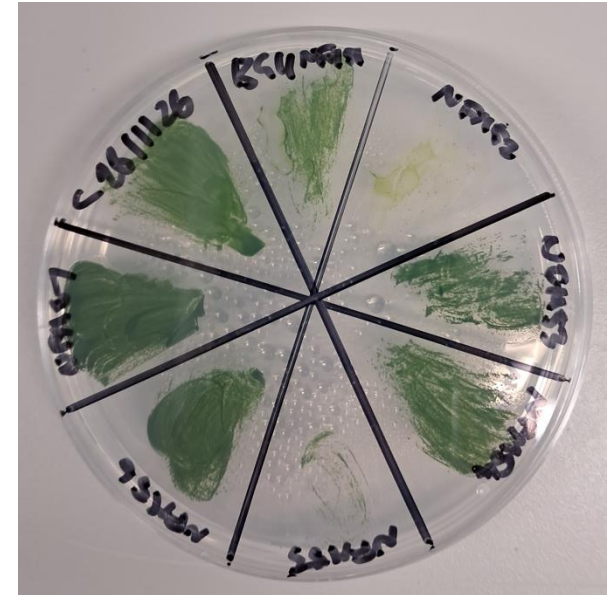
Approach and Achievements

- Approach:

- Screen green algae (10 species) for lutein content.
- Identify candidates suited for FutureAlgae's production system.
- Mutagenesis chosen for strain development (clean label).

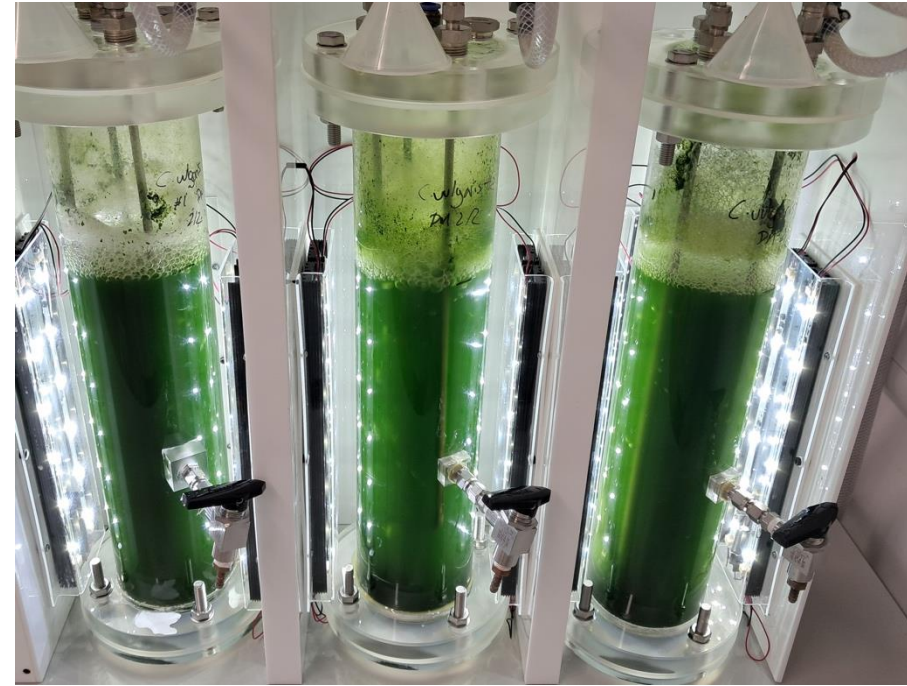
- Achievements:

- Mutagenesis and screening protocol developed.
- Mutant library (> 50) strains generated.
- **Best strains have ~30% higher lutein concentration than parent.**
- Biomass generated for downstream testing.



What's next

- Process development with improved strains – test scalability and performance.
- Evaluate strains under commercially relevant conditions.
- Integrate results with work on extraction and downstream processing.
- Continue collaboration to support scale-up and process development.



**Materials
and
chemicals**

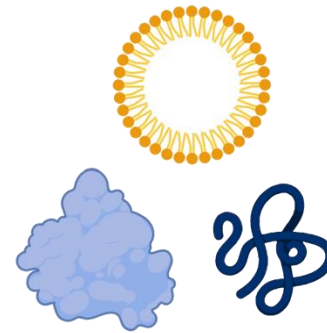
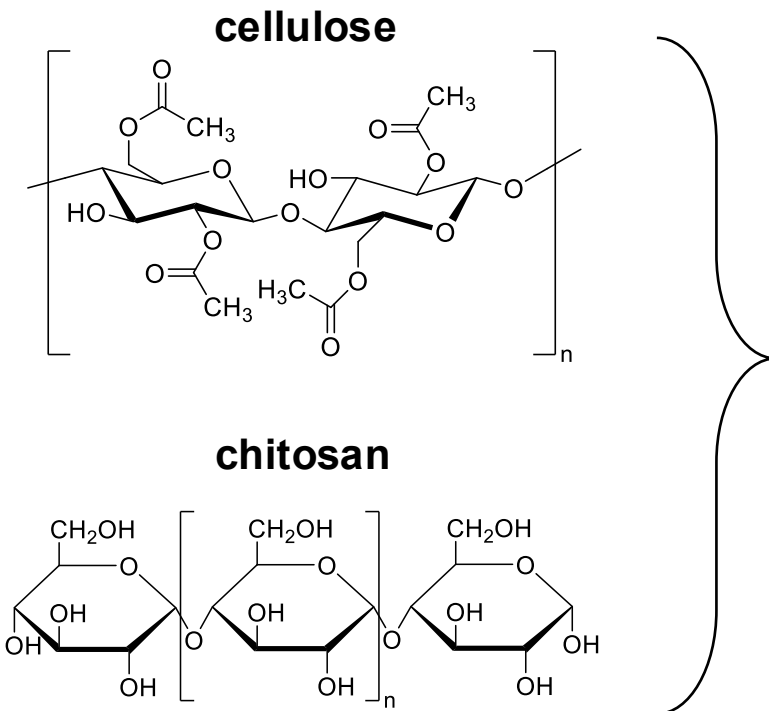
**Accelerating biopolymer innovation: a pilot
dataset and model for bio-based polymer
solubility prediction**

University of Cambridge & Green Rose Chemistry

Alexei Lapkin, Anna Zhenova

The Challenge Addressed

- Natural polymers are abundant in waste streams and are well suited for a wide range of applications
- Their processability is poorly understood—predicting swelling or dissolution is challenging
- Limited data availability restricts use of ML-based modeling



Biomedical & Drug Delivery



Personal Care



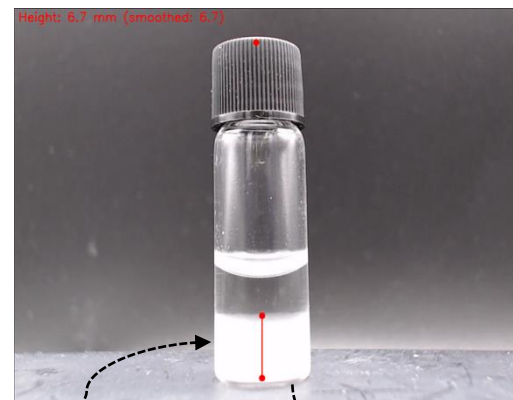
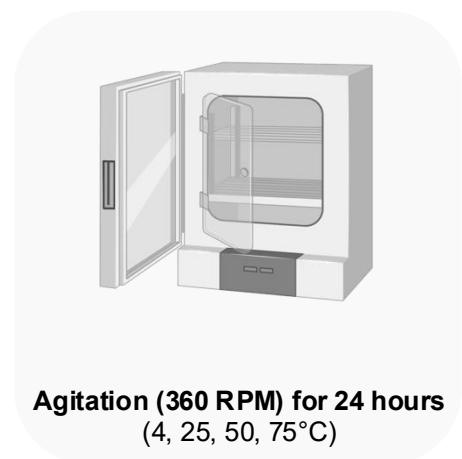
Detergents & Household



Sustainable Packaging

Approach Taken

1) High-Throughput Screening Workflow

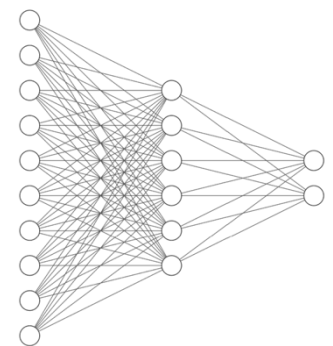


10,000 solubility data points across 50 natural polymers screened with single solvent and reagent-solvent (20% v/v)

2) Data-Driven Modelling and Identifying Swelling Solvents

SOLVENT DESCRIPTORS
(SMILES, HBA/HBD, Mw, dipole moment, polarity, dielectric constant, LogP)

POLYMER DESCRIPTORS
(repeating unit SMILES, HBA/HBD, Mw, pDI, crystallinity, Tg/Tm, charge density, DS/DE/DDA, crosslinks)



“predict which solvents swell”
(classification problem)



UNIVERSITY OF CAMBRIDGE



iDMT
Innovation Centre in Digital Molecular Technologies

Key Achievements, and What's Next

Green Rose Chemistry

Key Achievements

Developed user flow and prototype front-end software for dissolution prediction

Confirmed interest from 5 major potential customers across UK, EU, and US

What's Next

Validate software user interface in tests with industry partners

Understand key customer needs for natural polymer processing to inform future R&D

University of Cambridge

Key Achievements

Established a pipeline of workflow for data and modelling which is useful for upstream natural polymer suppliers

Established a foundational dataset for natural polymer processing behaviours

What's Next

Potential academic collaboration with upstream natural polymer suppliers to further fundamental investigations

Collaboration with Prof. Jason Hallet (Imperial) on driving sustainability using biopolymers for high performance materials



UNIVERSITY OF
CAMBRIDGE



iDMT
Innovation Centre
in Digital Molecular
Technologies

**Waste
recycling**

**Building a modular genetic toolbox for a new
circular economy chassis**

University of Edinburgh & MiAlgae

Peter Vegh, Luke Braidwood



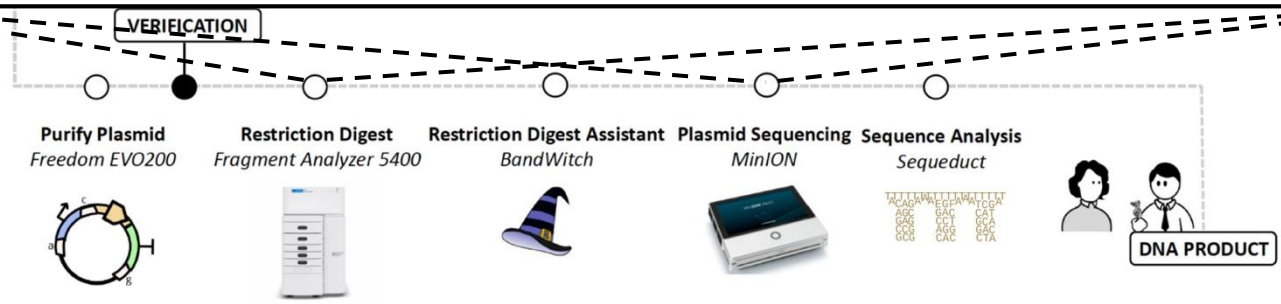
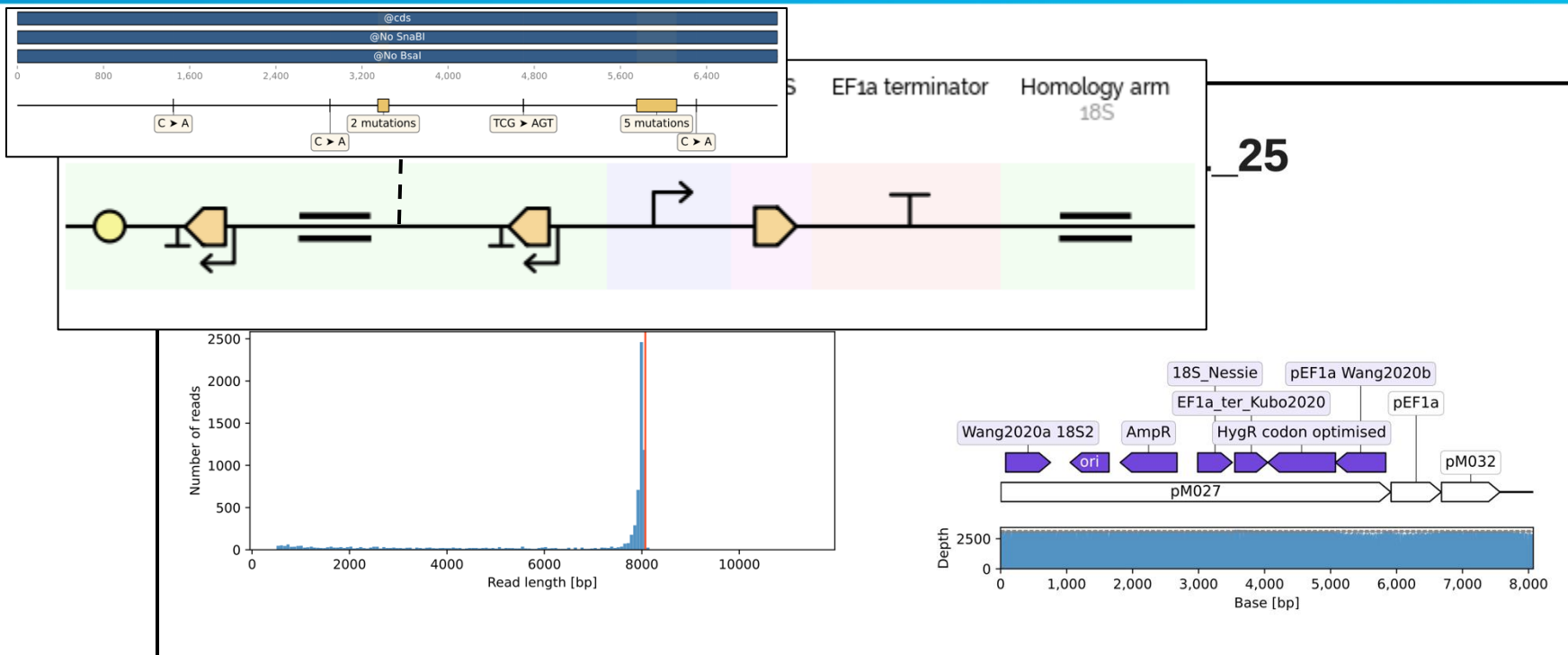
320 million litres produced
each year
co-product

Engineering biology – R&D tool for process optimisation
Challenge – non-model organism with few genetic tools
Needed ability to build a modular library for future work



Omega-3s







Achievements:

- Sequence-validated DNA plasmids
- Toolbox suitable for high-throughput Engineering Biology work
- Species- and gene-agnostic design and assembly workflow
- Opportunity to collaborate thanks to UKRI Innovate UK

Next steps:

- Test genetic components (promoters, reporters) in MiAlgae production strain
- Scope future projects – high-throughput assays using EGF's automated platforms

Collaboration / support opportunities:

- Protein and metabolic engineering – especially on the design/data side
- Support for navigating regulatory pathways with emerging technologies

**Waste
recycling**

**Valorisation of Industrial side-streams for
Bioproduction of Rare and vAluable Natural
Terpenoids (Carotenoids): Acronym VIBRANT**

Royal Holloway University of London
& AlgaeCytes

Donal McGee & Paul Frasier

Valorisation of Industrial Side-streams for Bioproduction of Rare and Valuable Natural Terpenoids “VIBRANT”



Processing side stream

Dr Donal Mcgee, Dr John Macdonald & Dr Valeria Candelo

Prof Paul D. Fraser (p.fraser@rhul.ac.uk),
Dr Genny Enfissi, Dr Laura Perez-Fons,
Dr Marilise Nogueira, Dr Margit Drapal &
Dr Harriet Berry

Aims & Objectives: VIBRANT project directed towards unlock the untapped potential of EPA production side-stream.

- Used advanced metabolite profiling to identify high-value compounds within the material.
 - Selectively enrich beta-carotene.
 - Evaluate biocatalytic transformation using engineered enzymes.
- Assess the commercial and market opportunities for these compounds.

VIBRANT project outcomes

Alga diversity profiles
Beta carotene & zeaxanthin (to be confirmed)

Starting material: Valorisation of algal side stream

Visually dark green tar-like substance with **strong fish-like odour !!!**



- liquid:liquid partition
(i) Ethyl acetate, (ii) Chloroform & (iii) hexane –partitioned against methanol and water – overnight.
Partition only with chloroform but requires water wash.
Both Hexane and ethyl acetate require 10-fold ration of water to see a **partition NOT workable.**

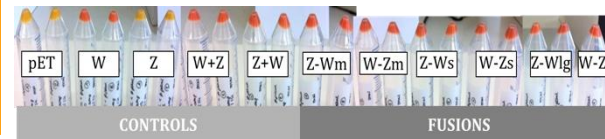
Deliverable 2

- Loaded directly onto TLC –**messy**

- Loaded onto alumina column grade III, in Pet-ether 40-60 oC
Pure beta carotene eluted
– column blocks with other solvents.
NO ODOUR

Deliverable 2

- Biocatalysis with carotenoid hydroxylase and oxygenase– produced in *E.coli*



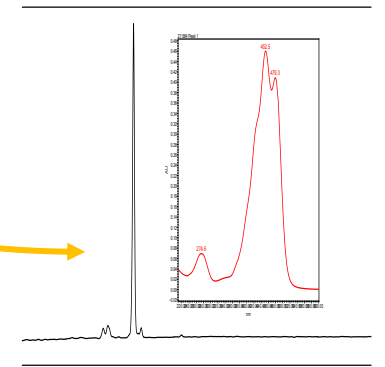
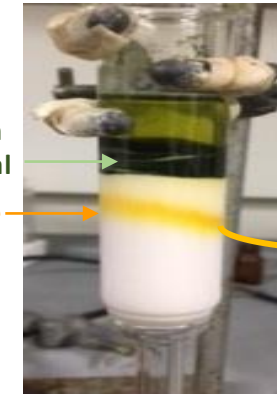
Deliverable 3

- Gram quantities of tar mixed with Alumina (grade III) or Silica (1gram /5-gram Al/Si powder and Pet-ether 40-60oC.
- Stirred overnight – then sedimented results in a green sediment – solvent removed – (can be stored frozen).

- Solid sediment loaded onto an alumina column 3g sediment to 10g Alumina column in Pet-ether 40-60. Alumina **grade I & II blocks**, **grade III works**
Elution in Pet-ether 40-60 works
Elution in Pet-ether 40-60 plus 0.5% Diethyl ether works.
Followed by methanol blocks column

- Beta carotene conformed by HPLC and TLC
NO ODOUR

Sedimented alumina with bound material
Beta carotene



Deliverable 2

Deliverable 1

- Washed Polar – profiled by LC/MS and GC-MS –lipids & potential sterols.
- Non-polar hexane washed fraction profiled by GC/MS – lipids and potentially sterols.

Resuspended in (i) Hexane, (ii) ethyl acetate, & (iii) chloroform
Comments – identify beta-carotene & chlorophyll degradation products but at **scale column blocked**
Output per gram tar - 1mg beta carotene



Deliverable 4: Techno-Economic evaluation

- Target chemical reference standard market- £0.5 cost to make 1mg (without labour) retail at £20 per 5mg,
- £100 cost to make 1g (with labour) ca £1500 to £2000 – net profit ca £1000/gr.



Can be sold via NATCOM



Outcomes

- Creation of a market-ready beta-carotene reference standard.
- Identification of new high-value product opportunities.
- Clear commercial pathway for valorising the AlgaeCytes side-stream
- Strengthened collaboration and readiness for follow-on funding.
- Enhanced UK capability in Engineering Biology and Circular Bioeconomy applications.

**Waste
recycling**

BioReWool: Engineering Biological Pathways for Next-Gen Keratin Fibres from Textile Waste

Heriot-Watt University & Macnaughton Holdings

Nimra Nawaz

BioReWool: Engineering Biological Pathways for Next-Gen Keratin Fibres from Textile Waste

Nimra Nawaz & Professor Danmei Sun

The Challenge: Wool Waste Lacks High-Value Recycling Pathways

Current mechanical recycling methods compromise fibre quality, creating a barrier to true circular reuse of wool.



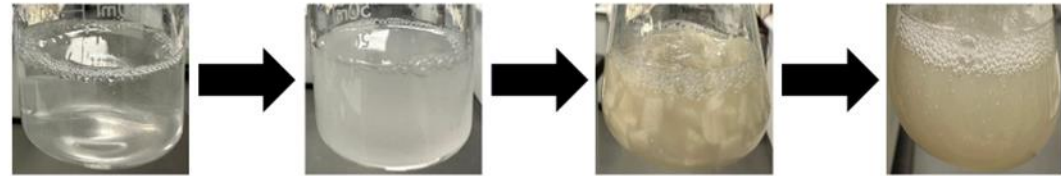
WHERE WASTE OCCURS IN THE WOOL LIFE CYCLE

OUR APPROACH - A bio-inspired, protein-preserving dissolution pathway

Pre-treatment



Controlled keratin dissolution



Keratin floc formation



Keratin powder formation

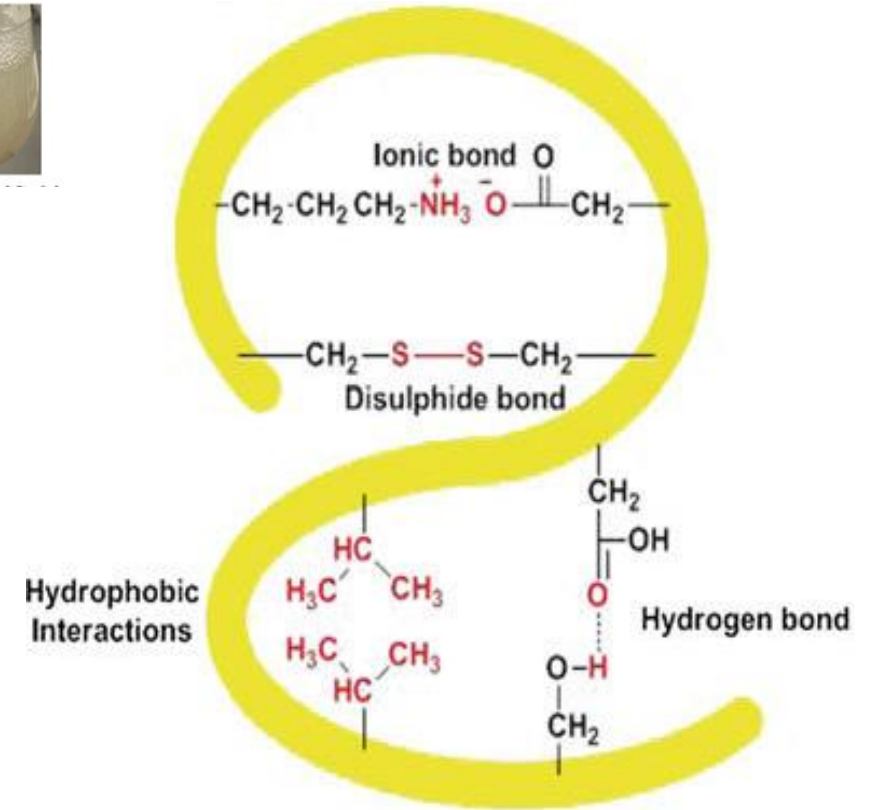
(for only structural characterization)



Keratin dope preparation and spinning



**KERATIN
POLYPEPTIDE
BACKBONE**



KEY OUTCOMES

- Developed protein-preserving aqueous keratin dissolution system
- Demonstrated direct solution-to-fibre spinning feasibility
- Eliminated dialysis and freeze-drying steps common in literature
- Identified parameters influencing fibre continuity and rheology

INDUSTRIAL ADVANTAGE

- Simplified processing compared to conventional keratin extraction
- More scalable and industry-aligned pathway
- Reduced processing intensity and purification requirements
- Foundation for circular wool waste valorisation

NEXT STEPS

- Optimise viscosity and fibre alignment
- Enhance mechanical performance through structural tuning
- Pilot-scale feasibility assessment within manufacturing context
- Explore collaborative funding for scale-up

**Waste
recycling**

**Metagenomic Discovery of Marine Microbial
Enzymes for Thermoset Resin Composite
Recycling**

Scottish Association for Marine Science
& Sustainable Extricko

David Green, Joe Penhaul-Smith

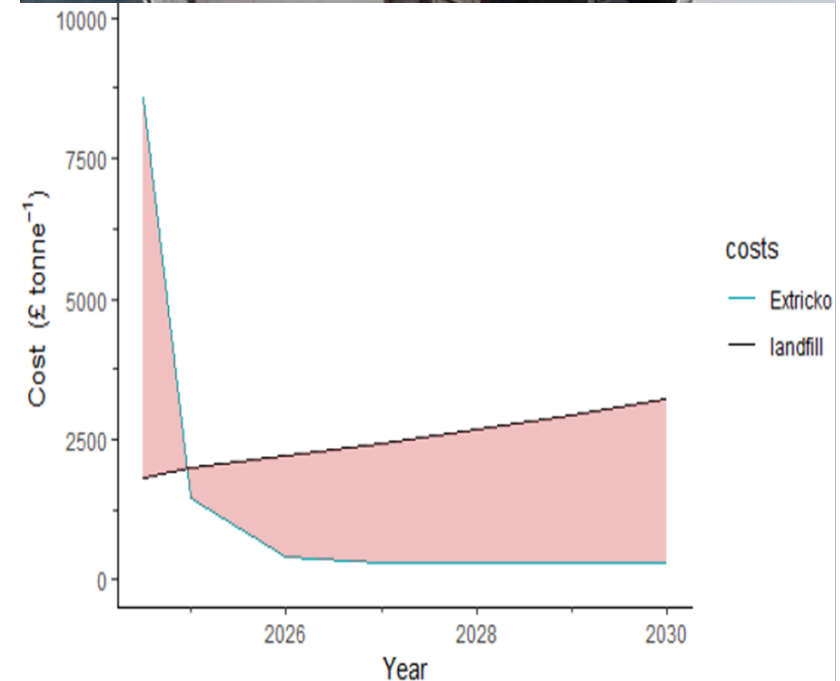


Metagenomic discovery of marine microbial enzymes for thermoset resin composite recycling

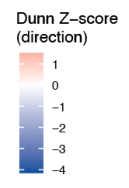
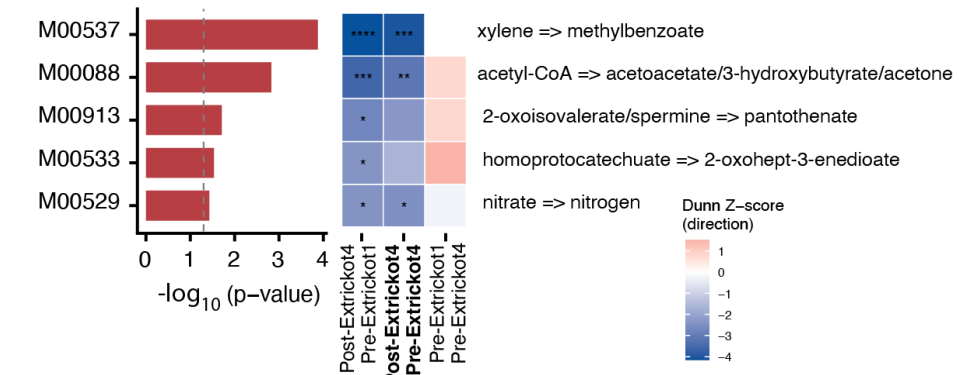
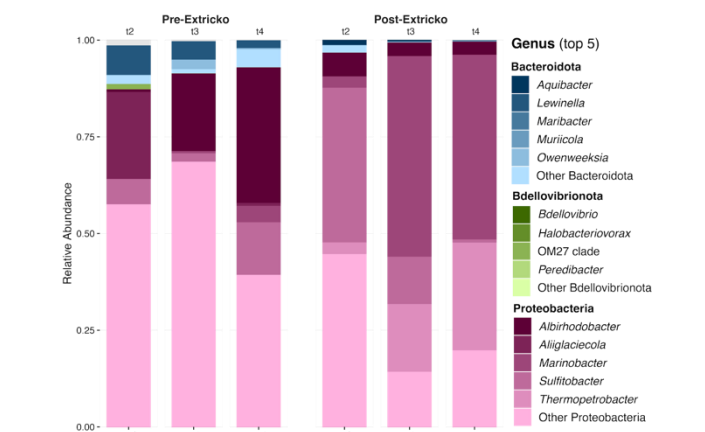
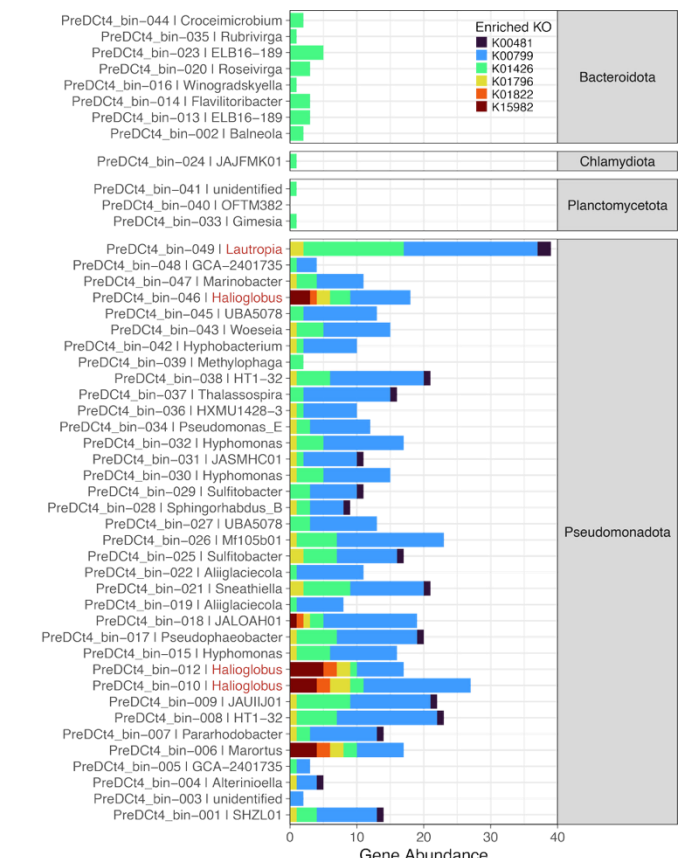
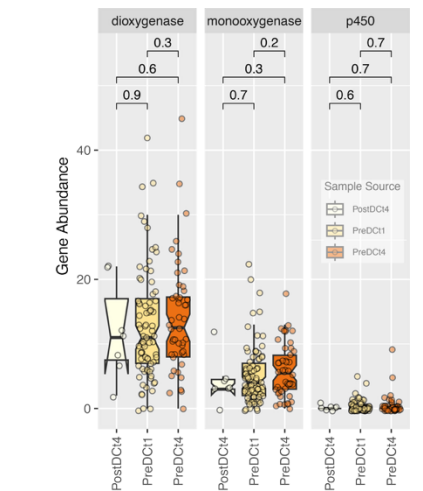
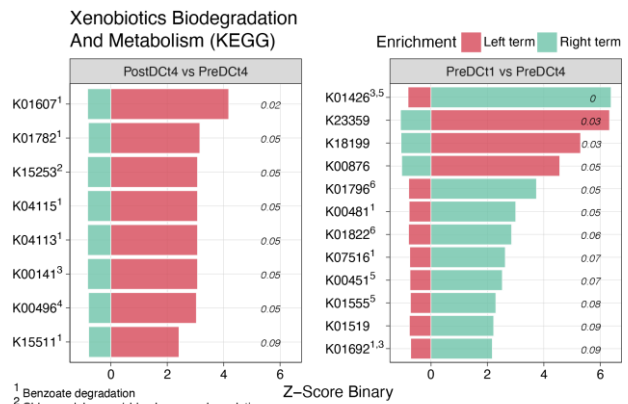
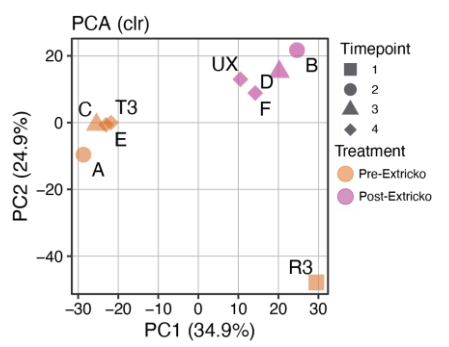
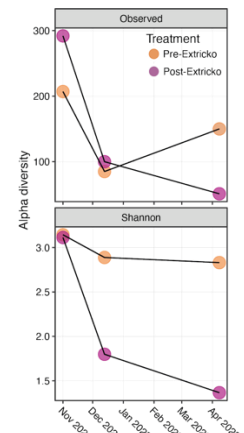
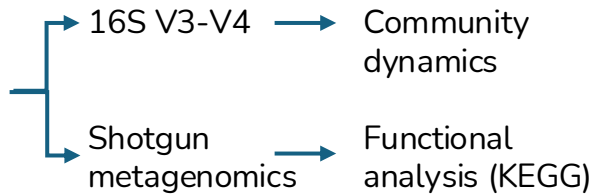
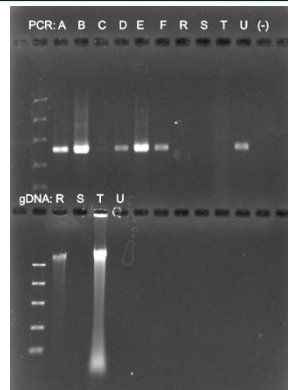
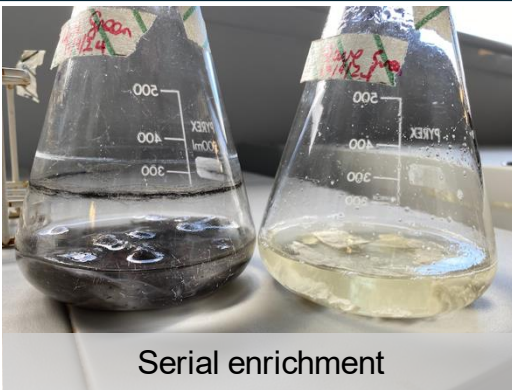
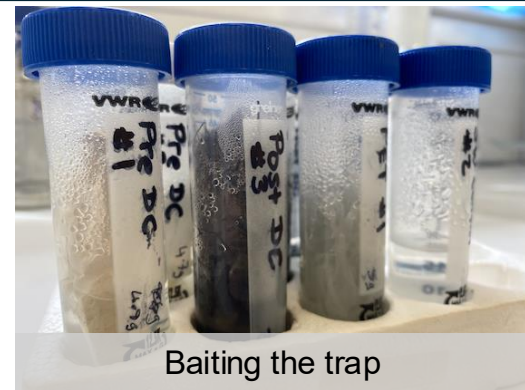
David Green (SAMS) & Joe Penhaul Smith (Sustainable Extricko)

Challenge addressed

- Thermoset composites are “unrecyclable” at scale, despite being used extensively in the wind energy, automotive, aerospace and marine industries.
- A large and growing problem:
 - 300,000 tonnes of wind blades globally
 - 100,000 tonnes of waste in the UK alone
- If abandoned, composites leach microplastics, microfibrils and heavy metals into the local environment (Ciocan et al., 2024).
- Sustainable Extricko are building a low cost and carbon footprint recycling solution, using superheated steam (pressolysis).
- Closed loop recycling is possible. Biology has the potential to transform these technologies.



The approach



Key achievements

Achievements:

- Enrichment toward microbial communities with higher xenobiotic degradation capacity supports microbial biodeterioration of pre- & post-Extricko thermoset resins
 - Communities differ between substrates, implying substrate-specific adaptations.
- Communities are needed for biodeterioration – no single microbe can do this alone.
- Several MAGs (pre-Extricko & post-Extricko samples) require closer inspection as source(s) of genes and as a putative sole degrader.

What next:

- Biodeterioration is slow and not at a TRL to immediately help Sustainable Extricko.
- Collaboration between SE, Univ. Edinburgh & SAMS will delve more deeply into the data with the goal to identify candidate enzymes for activity analysis.
- SE is seeking to investigate the future of these strains and to apply their extensive scale-up experience to drive commercial outcomes.

Thank you for listening



**Innovate
UK**



Find out more by
following the link



**Natural
Environment
Research Council**



**Biotechnology and
Biological Sciences
Research Council**